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DSE860 RS232 Ethernet Adaptor DSE865 RS485 Ethernet Adaptor Document Number 057-099

Author : Anthony Manton



Deep Sea Electronics Plc Highfield House Hunmanby North Yorkshire YO14 0PH ENGLAND

Sales Tel: +44 (0) 1723 890099 Sales Fax: +44 (0) 1723 893303

E-mail : sales@Deepseaplc.com Website : www.deepseaplc.com

057-099 DSE860/DSE865 Serial to Ethernet Adaptor operator manual

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Amendments since last publication

| Amd. No. | Comments | |
|-----------|--------------------------------------|--|
| Issue 1.1 | Added page about WAN connection | |
| Issue 1.2 | Added more details about connections | |
| Issue 1.3 | Added more details about DS manager | |
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Typeface : The typeface used in this document is *Arial*. Care should be taken not to mistake the upper case letter I with the numeral 1. The numeral 1 has a top serif to avoid this confusion.

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1 BIBLIOGRAPHY

This document refers to and is referred to by the following DSE publications which can be obtained from the DSE website www.deepseaplc.com :

| DSE PART | DESCRIPTION |
|----------|--|
| 057-006 | 5200 / 5300 series PC configuration Software Manual |
| 057-007 | 5500 series PC configuration Software Manual |
| 057-077 | DSE7200 / DSE7300 Series Configuration Software Manual |
| 057-078 | DSE7500 Series Configuration Software Manual |

2 DESCRIPTION

The **DSE860** is designed to allow the connection of any DSE RS232 serial enabled product to be connected to the LAN (network) / WAN (internet).

The **DSE865** is designed to allow the connection of any DSE RS485 serial enabled product to be connected to the LAN (network) / WAN (internet).

Once connected to the DSE Configuration Software, full control of the module via the PC software's SCADA section is possible along with complete read/write and edit of the module's configuration. Selected DSE modules have PIN codes to lock out unauthorised access.

Full details of the operation of the PC configuration software is contained in the relevant software manual.

- Incorporates hardware data flow control and can have a static or assigned IP address.
- To use the product through the internet, the customers IP address given to the DSE860/5 has to be visible to the outside world. The customer must configure their router to achieve this goal.
- A simple PC windows application allows the location and setting of the various parameters of the DSE860/5 – Fully customer configurable removing the need for customisation by DSE before despatch.
- Indicators located on the Ethernet port show the operation and connection status at all times.
- DIN-rail mounting enclosure to facilitate the installation of the adapter within the customer's product.
- Automatic reconnection In the event of loss of communication.



DSE860 (RS232)



DSE865 (RS485)

3 SPECIFICATION

3.1 DC SUPPLY

| Nominal voltage | 8V to 35V continuous DC |
|------------------------------|--|
| Protection against surges to | 60V DC |
| Power consumption | @ 12V DC - 110mA +/- 5%, app. (in 100BaseT mode) |

3.2 ENVIRONMENTAL SPECIFICATIONS

| Operating Temperature | -30℃ to +70℃ |
|-----------------------|---|
| Storage Temperature | -40℃ to +85℃ |
| Vibration | 2g, 10-500Hz, amplitude 0.15mm, 6g desirable |
| Mechanical Shock | N/A |
| Humidity | 85%, relative, non-condensing, up to 85 \odot |

3.3 APPLICABLE CODES AND STANDARDS

DSE860/5 meets or exceeds the following standards

| EMC (Emissions and Immunity): | EN61000-6-2 Generic Immunity EN61000-6-3 Generic Emissions |
|-------------------------------|---|
| Usage within USA and Canada | UL 508, CSA 22.2, NFPA 70 / 110 |

4 HARDWARE INSTALLATION

4.1 CONNECTION DETAILS

4.1.1 **POWER**

| Pin no. | Description |
|---------|-------------|
| 1 | DC -ve |
| 2 | DC +ve |

4.1.2 ETHERNET

| Pin no. | Description |
|---------|----------------|
| 1 | TX+ |
| 2 | TX- |
| 3 | RX+ |
| 4 | Do not connect |
| 5 | Do not connect |
| 6 | RX- |
| 7 | Do not connect |
| 8 | Do not connect |

4.1.3 SERIAL RS232 (DSE860 ONLY)

| Pin no. | Description | |
|---------|----------------|-----|
| 1 | Do not connect | |
| 2 | RX | IN |
| 3 | ТХ | OUT |
| 4 | DTR | OUT |
| 5 | Ground | |
| 6 | DSR | IN |
| 7 | RTS | OUT |
| 8 | CTS | IN |
| 9 | Do not connect | |

4.1.4 SERIAL RS485 (DSE865 ONLY)

| 1 | Screen |
|---|--------|
| 2 | В |
| 3 | A |



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4.2 TYPICAL WIRING DIAGRAM RS232 (DSE860 ONLY)



DC SUPPLY 9V-35V

4.2.1 NULL MODEM CABLE WIRING

| Signal Name | 9 Pin D A | 9 Pin D B |
|---------------------------|--------------|--------------|
| TD (Transmit Data) | 3 | 2 |
| RD (Receive Data) | 2 | 3 |
| RTS (Request To Send) | 7 | 8 |
| CTS (Clear To Send) | 8 | 7 |
| SG (Signal Ground) | 5 | 5 |
| DSR (Data Set Ready) | 6 | 4 |
| CD (Carrier Detect) | 1 | 4 |
| DTR (Data Terminal Ready) | 4 | 1 |
| DTR (Data Terminal Ready) | 4 | 6 |

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4.3 TYPICAL WIRING DIAGRAM RS485 (DSE865 ONLY)



CNOTE:- Screened 120 Ω impedance cable specified for use with RS485 must be used for the RS485 link.

DSE stock and supply Belden cable 9841 which is a high quality 120 Ω impedance cable suitable for RS485 use (DSE part number 016-030)

NOTE:- Remember to fit 120Ω termination resistor to the 'first' and 'last' equipment on the RS485 link.

4.4 TYPICAL SYSTEM SCHEMATICS

4.4.1 DIRECT PC CONNECTION

Requirements

- DSE module with RS232 or RS485 serial port
- DSE860/5
- Crossover Ethernet cable (see below for details)
- PC with Ethernet port and Windows Internet Explorer 6 or above, Firefox
- DSE PC software for the DSE module being connected to.



ANOTE:- The serial connection from the DSE module to the DSE860/5 has been omitted for clarity of the diagram

Crossover cable wiring detail

Two pairs crossed, two pairs uncrossed 10baseT/100baseTX crossover



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4.4.2 CONNECTION TO BASIC ETHERNET

Requirements

- DSE module with RS232 or RS485 serial port
- DSE860/5
- Ethernet cable (see below)
- Working Ethernet (company or home network)
- PC with Ethernet port and Windows Internet Explorer 6 or above, Firefox
- DSE PC software for the DSE module being connected to.



NOTE:- The serial connection from the DSE module to the DSE860/5 has been omitted for clarity of the diagram

Ethernet cable wiring detail



NOTE: DSE Stock a 2m (2yds) Ethernet Cable – Part number 016-137. Alternatively they can be purchased from any good PC or IT store.

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4.4.3 CONNECTION TO COMPANY INFRASTRUCTURE ETHERNET

Requirements

- DSE module with RS232 or RS485 serial port
- DSE860/5
- Ethernet cable (see below)
- Working Ethernet (company or home network)
- PC with Ethernet port and Windows Internet Explorer 6 or above, Firefox
- DSE PC software for the DSE module being connected to.



ANOTE:- The serial connection from the DSE module to the DSE860/5 has been omitted for clarity of the diagram

Ethernet cable wiring detail

| For t | For the advanced Engineer, this cable has both ends terminated as T568A (as shown below) or T568B. | | | | |
|---------------|--|---|---------------------------------------|--|--|
| Pin 1 2 | Connection 1 (T568A) White/green stripe green solid | Connection 2 (T568A) White/green stripe green solid | C C C C C C C C C C C C C C C C C C C | | |
| 3 4 | white/orange stripe blue solid | blue solid | | | |
| 5 6 7 | white/blue stripe orange solid white/brown stripe | white/blue stripe orange solid white/brown stripe | | | |
| 7 8 | brown solid | white/brown stripe brown solid | 12345678 | | |

NOTE:- DSE Stock a 2m (2yds) Ethernet Cable – Part number 016-137. Alternatively they can be purchased from any good PC or IT store.

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4.4.4 CONNECTION TO INTERNET

DSE do not supply or support equipment to connect the DSE860 / DSE865 the internet, however for those wishing to do so, a description is given below.

Requirements

- DSE module with RS232 or RS485 serial port
- DSE860/5
- Ethernet cable
- Working Ethernet (company or home network)
- PC with Ethernet port and Windows Internet Explorer 6 or above, Firefox
- DSE PC software for the DSE module being connected to.
- Working Internet connection (ADSL or DSL recommended) with Router capable of 'port forwarding' or DMZ operation.



ANOTE:- The serial connection from the DSE module to the DSE860/5 has been omitted for clarity of the diagram

Continues overleaf....

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Firewall configuration for internet access

As modem/routers differ enormously in their configuration, it is not possible for DSE to give a complete guide to their use with the DSE860 / DSE865 interface. However it is possible to give a description of the requirements in generic terms. For details of how to achieve the connection to your modem/router you are referred to the supplier of your modem/router equipment.

The DSE860/865 communicates over the Ethernet using Port 1001 (factory setting). You must configure your modem/router to allow outbound traffic on this port and to pass through traffic coming in to this port, to the IP address of the DSE860/865.

Outgoing Firewall rule.

The firewall must be configured in the modem/router to allow outgoing traffic from the DSE860/DSE865.

Example :



Result : Traffic from IP address 192.168.1.3 :1001 (our DSE860/865 talking on port 1001) is allowed out through the firewall to the WAN (Internet)

Incoming traffic (virtual server)

Network Address and Port Translation (NAPT) allows a single device, such as the modem/router gateway, to act as an agent between the Internet (or "public external network") and a local (or "internal private") network. This means that only a single, unique IP address is required to represent an entire group of computers.

For our DSE860/DSE865 application, this means that the WAN IP address of the modem/router is the IP address we need to access the site from an external (internet) location.

When traffic from the DSE configuration suite reaches the modem/router, we want this passed to a 'virtual server' for handling, in our case this is the DSE860/865 module.

A 'virtual server' rule must be configured in the modem/router to pass the required data to the DSE860/DSE865 when it is received from the WAN (internet).



Result : Traffic arriving from the WAN (internet) on port 1001 is automatically sent to IP address 192.168.1.3 on the LAN (DSE860/DSE865) for handling.

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5 SOFTWARE INSTALLATION

5.1 DSE860 CONFIG TOOL SETUP WIZARD

Visit <u>www.deepseaplc.com</u> and select DSE DOWNLOADS to download the latest version of the DSE860/5 Config Tool Setup Wizard and install the software on your PC.



Now execute Setup and install the software as shown below :

| 🕓 Tibbo Device Server | Toolkit Setup | | |
|---|--|---|---------------------------|
| E | License Agreement | | |
| | Please review the licen Server Toolkit. | se terms before installing |) Tibbo Device |
| Press Page Down to s | ee the rest of the agreement. | | |
| | ibbo Virtual Serial Port Driver, y ement. Please indicate your ag | | |
| TIBBO TECHNOLOGY | | | |
| END USER LICENSE A Tibbo Virtual Serial Po | | | |
| legal agreement betv Inc. ("Tibbo") for Tibl | ent for the Tibbo Virtual Serial F veen you (either an individual c po Virtual Serial Port Driver soft e Software as necessary provid | r an entity) and Tibbo Te ware ("Software"). You i | echnology, may install |
| | ns of the agreement, click I Agr ibbo Device Server Toolkit. | ree to continue. You mus | t accept the |
| Nullsoft Install System v2 | | | |
| | | I Agree | Cancel |

Read the license agreement for the Virtual Serial Port software supplied by Tibbo Technology Inc. Click I AGREE to continue.

DSE860/DSE865 Serial to Ethernet Adaptor

| 🕓 Tibbo Device Server Toolkit | Setup 🗖 🗖 🖾 | | |
|---|---|--|--|
| | Choose Components Choose which features of Tibbo Device Server Toolkit you want to install. | | |
| Check the components you wa install, Click Next to continue, | nt to install and uncheck the components you don't want to | | |
| Select the type of install: | Custom | | |
| Or, select the optional components you wish to install: | Core files (required) Core files (required) Samples Create Start Menu Shortcuts | | |
| | Description | | |
| Space required: 1.5MB | Position your mouse over a component to see its description. | | |
| Nullsoft Install System v2.22 | | | |
| | <back next=""> Cancel</back> | | |

Accept the default settings and click NEXT

| 🕓 Tibbo Device Serve | r Toolkit Setup | | |
|---|-----------------------------------|--|---------------------------|
| | Choose Install Choose the fold | Location ler in which to install Tibb | oo Device Server Toolkit. |
| | | the following folder. To . Click Install to start the | |
| Destination Folder C:\Program Files | \Tibbo\TDST | | Browse |
| Space required: 1.5N Space available: 20.2 | CGB | | |
| Nullsoft Install System v | 2,22 | < Back In | stall Cancel |

Accept the default settings and click INSTALL

DSE860/DSE865 Serial to Ethernet Adaptor

| 🕓 Tibbo Device Server To | olkit Setup | |
|-------------------------------|--|-----------------------|
| | Installing Please wait while Tibbo Device Server Toolki | t is being installed. |
| Execute: regsvr32.exe / | s "C:\Program Files\Tibbo\TDST\tmonstd.dll" | |
| Show details | | |
| | | |
| | | |
| | | |
| Nullsoft Install System v2.22 | Back Next > | Cancel |

The driver installs...



Select **REBOOT NOW** and click **FINISH** to reboot your computer and complete the installation process. You cannot use the DSE860/5 connection until the PC has been rebooted.

5.1.1 USING THE DS MANAGER SETUP PROGRAM

Connect the DSE860/5 to your PCs network port in order to set it up. Start the DS MANAGER SETUP PROGRAM. Windows Firewall may ask you to unblock the program from accessing your network :

| 🔐 Wir | dows Security Alert | | X | |
|--------|------------------------|--|-----------|-----------------------------------|
| ۲ | Windows Firew | all has blocked some features of this p | orogram | |
| unbloc | | is program from accepting incoming network connection holocked on all public networks that you connect to, $\frac{W}{W}$ | | |
| | Name: | Windows host process (Rundll32) | | |
| | Publisher: | Microsoft Corporation | | |
| | Path: | C:\windows\system32\rundll32.exe | [| Click UNBLOCK to allow Windows to |
| | Network location: | Public network | | give the DS Manager access to the |
| | | What are network locations? | l | network. |
| | This program has alrea | dy been blocked or unblocked for a different network l | location. | |
| | | Keep blocking Unb | ilock | |

The DS Manager software searches the connected network and displays any DSE860 DSE865 modules that are found :



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5.1.2 DS MANAGER STATUS ICONS

The status icon consists of three parts:

• The central part depicts the DS and reflects its general status and well-being

| 00 | No status info available. The DS is running old firmware (2.xx or older) and the status information cannot be obtained remotely. |
|-------------|---|
| ۵D | Normal state. The DS is online and appears to function properly. |
| (11) | Error mode. The DS is running in the error mode and requires initialization; |
| (III) | IP-address not obtained. The DS is online but hasn't yet obtained its IP-address from the DHCP server (when the DHCP (DH) setting is 1 (enabled)). In this state the DS is not performing its data routing function. If the DS is also in the error mode (see above) at the same time then it is the error mode status that will be shown by the icon; |
| 曲 | Firmware upload mode. The DS is in the firmware upload mode and is ready to accept new firmware file. If the DS enters this mode right after the powerup then this means that no firmware is loaded or that the firmware is corrupted. |

• Left part of the icon shows current data connection status:

| | Idle. No data connection is established, the DS is idle (so no icon is displayed); |
|----------|---|
| (| ARP. The DS is sending ARP requests in order to find the MAC-address of the destination network host (or gateway) before attempting to establish a data connection; |
| ¢ | Opening. TCP data connection is being established. This icon cannot be displayed for the UDP transport protocol since there is no connection establishment phase for UDP data "connections"; |
| ₽ | Established (or being closed), no overrun. TCP data connection or UDP UDP data "connection" is established or TCP connection is being closed (there is not connection closing phase for UDP). Routing buffer overflow is not detected (within current data connection). |
| 22 | Established (or being closed), overrun detected. Same as the above but routing buffer (Ethernet- to-serial and/or serial-to-Ethernet) overflow has been detected. |
| * | Reset. TCP data connection has been reset by the network host (not the DS itself). This icon cannot be displayed for UDP data "connections". |

• Right part of the icon displays current programming status:

No programming. The serial port of the DS is not in the serial programming mode and no network programming session* is opened;

Programming in progress. Either the serial port of the DS is in the serial programming mode or network programming session* has been opened.

Central, left, and right icon parts described above are combined into a single status icon.

Example: the following "combination" icon means that the DS is running in the error mode, data connection is currently established (but no overrun has been detected), and some form of programming (either serial or network) is in progress:



In addition to different states described above the whole status icon can be displayed in full color or grayed (see sample icons below). This only applies to local Device Servers and the auto-discovery mode).

Full color. This means that the DS Manager can communicate with the DS using "normal" IP addressing.

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Grayed**. When the status icon is grayed then this means that the DS Manager can see the DS but cannot communicate with the DS using normal IP-addressing. Full details on what this means are provided in the following topics: broadcast access, troubleshooting (auto-discovery mode).

Additional status information for the selected DS (i.e. the DS whose line is highlighted in the device list) is displayed in the status area below the device list. For example, while the status icon may show that some sort of programming is in progress the status area message will detail that the "UDP network programming session is in progress". Each status message has a clickable link that opens a corresponding help topic (all such topics can be found at DS status messages).

5.1.3 SETTING UP THE DSE860/5 NETWORK SETTINGS

To configure the DSE860 for correct operation on your network you may need to consult your I.T. department or network manager for help with the following settings :



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5.2 SETTING UP THE PC VIRTUAL COM PORT

The virtual com port is a small software program running on the host PC. This program acts as an interface between the Ethernet and the DSE configuration/communications software.

The DSE software requires a serial COM port to perform its communications. The virtual comport acts as a gateway to the Ethernet.

Setup of the virtual comport is straightforward, select a free comport number for the virtual comport to operate on and enter the IP address of the DSE860/5 that you want to communicate with.



| | SP Manager - V5 | .0.3 (beta) | | 2 |) | |
|--------------------|----------------------------|---------------------------------|-------|------|---|--|
| Port name COM28 | Routing mode TCP client | Destination 127.0.0.1:1001 - | Local | brir | uble click the list entry to ng up the properties box as ow : | |
| Add, edit, rem | iove Tibbo Virtual | Serial Ports | | | - | |

| ibbo Virtual Serial Port (COM28) Properties | |
|---|--|
| VSP Properties Control Lines Default Serial Settings | Name the Virtual Com Port |
| VSP name: COM28 | |
| Networking | |
| Transport TCP Transport TDI (default) Transport TDI (default) | |
| Routing Client Connection On data | Click BROWSE FOR DS the first |
| On-the-fly Out-of-band Out-of-band Out-of-band OTF port: | time you visit this page. You may get asked to UNBLOCK the program by |
| Listening 1001 Connection 5 port: timeout: | Windows Firewall. |
| Destination | |
| Destination Single destination Edit destination table | |
| Specify by: IP-address Browse for DS | ! ADVANCED OPTION ! Ethernet port the DSE860/DSE865 |
| IP-address: 127,0.0.1 : 1001 | will use for communications. This MUST match the port number used |
| | by the device in the DS manager settings. |
| | |
| | OK to save any changes and to the main screen. |
| | |
| | |

ONOTE:- You will normally obtain a fixed IP address for the DSE860/5. The IP address you enter into the virtual comport setup will either be the IP address of the DSE860/5 itself (in the case of an internal Ethernet connection) or the IP address of an internet router (when the DSE860/5 is connected via external router to the internet.

INDICATIONS 6

DSE860/5 includes indicators to show operation and status of the adapter. They are located on the Ethernet socket (RJ45). There are no other indicators on the product.



STATUS LED PATTERNS 6.1

LED light patterns that are done only once.

| Power up pattern. This pattern is played wher |
|---|
| Buzz pattern. Both LEDs blink fast- this p from the configuration tool. |

er up pattern.

pattern is played when the DSE860 is switched on. pattern. LEDs blink fast- this pattern is played when the DSE860 receives the Buzz command



LED light patterns that are repeated until another LED light pattern takes over.

| | Serial programming mode. |
|-----|---|
| | Indicates that the serial port is now being used to configure the DSE860 from the |
| t | Configuration Tool software |
| | |
| | Error mode. |
| t | |
| | Ethernet port failure. |
| | Indicates that the Ethernet port hardware is malfunctioning and network communications |
| t | with the DSE860 is not possible. |
| | [V3.54+]: PPPoE login failed. Occurs at start up and means that either PPPoE Login name and password Name and |
| | PPPoE Login Password settings) are incorrect or PAP authentication |
| t► | protocol used by the DSE860 is not supported by Access Concentrator. |
| | IP-address not obtained. |
| | Occurs at start up when DHCP setting is (enabled) and the DSE860 has not yet obtained |
| • • | its IP-address from the DHCP server. [V3.54+]: PPPoE link is being established. Occurs at start up when PPPoE |
| | Mode setting is 2 (on power up). |
| | Adapter in Standby mode and Data connection is closed. |
| | This pattern means that no data connection (TCP or |
| t► | UDP) with any network host is currently established |
| | Sending ARP. |
| | Displayed when the DSE860 is sending ARP requests to find out MAC-address of the |
| | destination network host with which the DSE860 is about to establish a connection. [V3.54+]: PPPoE link is being established. This happens when PPPoE Mode |
| t► | setting is on connection and the DSE860 needs to create a PPPoE link in order to connect |
| | to remote network host. |
| | TCP connection reset (rejected) by the network host. |
| | Means that the TCP connection has been reset (using RST packet) by the network host to |
| t | which the DSE860 has tried to connect. |
| | TCP connection is being opened. |
| | Indicates that TCP connection (either incoming or outgoing) is being established (i.e. SYN- |
| t | SYN-ACK exchange is in progress). |
| | Link Server login failed. Means that data connection to the Link Server could be established but the server has |
| | rejected this DSE860 (because the data in the Owner Name, Device Name, or Password |
| t► | setting is incorrect or for some other reason). |
| | Link Server login in progress. |
| | Means that the DSE860 has already established TCP connection to the Link Server and is |
| t > | now attempting to login. |
| | Data connection is established or being closed. |
| | Means that data UDP connection or TCP connection is currently established or that TCP |
| | connection is being closed |
| | Data is being routed, no overruns detected. This pattern is displayed when the data connection is established and the data is being |
| t | This pattern is displayed when the data connection is established and the data is being routed through the DSE860 to the serial port. |
| | Buffer overrun, no data routing. |
| | This pattern is displayed when the data connection is established and the routing buffer |
| | overrun has been detected (within the present data connection) |
| | |
| | Buffer overrun + data routing. |
| t | Data routing and overrun can be displayed at the same time. |

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7 DSE860 OPERATION

The DSE860/5 is transparent in operation. Once the virtual comport has been set up, communication to the control module is made with the relevant DSE configuration / communication software. Consult the operator manual of the relevant PC software and select the virtual com port in the 'setup' area. This instructs the PC software to communicate with the virtual com port. The virtual com port then performs all read/write operations to the configured IP (internet protocol) address.

Once connected to the DSE Configuration Software, full control of the module via the PC software's SCADA section is possible along with complete read/write and edit of the module's configuration. Selected DSE modules have PIN codes to lock out unauthorised access.

Full details of the operation of the PC configuration software is contained in the relevant software manual. See Section entitled *Bibliography* elsewhere in this document.

7.1 EXAMPLE USING CONFIGURATION SUITE.



7.2 EXAMPLE USING DSE5XXX / DSE75XX CONFIGURATION SOFTWARE



7.3 EXAMPLE OF VIRTUAL COMPORT OPERATION



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8 GLOSSARY OF TERMS USED

To enable Ethernet communications a layered structure is defined within the international standard IEEE 802.3 and it consists of several layers:

- Application Layer
- Transport Layer
- Network Layer
- Data Link Layer
- Physical Layer

| PPPoE | Point to Point Protocol Over Ethernet. Used for connect on-demand connections, this is usually the Internet Service Provider (ISP). |
|-------------|---|
| DHCP | Dynamic Host Configuration Protocol is a protocol used by networked devices (clients) to obtain the parameters necessary for operation in an Internet Protocol network. This protocol reduces system administration workload, allowing devices to be added to the network with little or no manual configurations. Addresses are assigned at the time of start-up from the DHCP server. |
| ТСР | Transmission C ontrol P rotocol. With TCP a connection is made between two machines over which data can be exchanged reliably and in-order. TCP supports many of the internet's most popular application protocols such as the world wide web and email. |
| IP | Inter network P rotocol an IEEE 802.3 standard for Ethernet transmissions and is linked with TCP to form the TCP/IP protocol. |
| UDP | U ser D atagram P rotocol. UDP does not provide the reliability and ordering guarantees that TCP does, data packets may arrive out of order or go missing without notice. Due to the lack of the reliability overhead, UDP is faster and more efficient for time sensitive purposes. |
| ARP | Address Resolution Protocol. Is commonly used to convert from addresses in a layer 3 protocol such as Internet Protocol (IP) to the layer 2 MAC address. On broadcast networks, such as Ethernet, It thus forms the basis of most of the layer 2 networking upon which higher OSI Layer protocols are built to produce complex, functioning networks. |
| MAC address | MAC address allows each host to be uniquely identified and allows frames to be marked for specific hosts. |
| IP address | Unique Ethernet/Internet address assigned to each connection. |
| COM port | PC Serial port, either RS232 or RS485 |
| Serial port | Connection between two devices, either RS232 or RS485 in the case of the DSE860/5 $$ |

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