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DEEP SEA ELECTRONICS PLC

DSE704 AUTOSTART CONTROL MODULE

OPERATING MANUAL

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DSE Model 704 Control System Operators Manual

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1 DESCRIPTION OF OPERATION

1.1 MANUAL MODE OPERATION

To initiate a start sequence in **MANUAL**, press the \Box pushbutton, and the start sequence is initiated.

ONOTE:- There is no Start Delay in this mode of operation.

If the **pre-heat** output option is selected this timer is then initiated, and the auxiliary output selected is energised.

After the above delay the Fuel Solenoid is energised, then the Starter Motor is engaged.

The engine is cranked for a 10 second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10 second period. Should this sequence continue

beyond the 3 starting attempts, the start sequence will be terminated and **Fail to Start** fault will be illuminated.

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection.

After the starter motor has disengaged, the **Safety On** timer is activated (which is fixed at 12 seconds), allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault.

Once the engine is running, the **Warm Up** timer, if selected, is initiated, allowing the engine to stabilise before it can be loaded.

The generator will run off load, unless the mains supply fails or a **Remote Start on load** signal is applied, at which point the load will be transferred to the generator.

The generator will continue to run **On** load regardless of the state of the mains supply or remote start input until the **Auto** mode is selected.

If Auto mode is selected, and the mains supply is healthy with the remote start on load signal not active, then the **Remote Stop Delay Timer** begins, after which, the load is disconnected. The generator will then run **off** load allowing the engine a **cooling** down period.

Selecting **STOP O** de-energises the **FUEL SOLENOID**, bringing the generator to a stop.

ONOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

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1.2 AUTOMATIC MODE OF OPERATION

This mode is activated by pressing the confirms this action.

pushbutton. An LED indicator beside the button

Whether the start sequence is initiated by mains (utility) failure or by remote start input, the following sequence is followed:

To allow for short term mains supply transient conditions or false remote start signals, the Start Delay timer is initiated. After this delay, if the pre-heat output option is selected then the pre-heat timer is initiated, and the corresponding auxiliary output (if configured) will energise.

CNOTE:- If the mains supply returns within limits, (or the Remote Start signal is removed if the start sequence was initiated by remote start) during the Start Delay timer, the unit will return to a stand-by state.

After the above delays the Fuel Solenoid is energised, then one second later, the Starter Motor is engaged.

The engine is cranked for a 10 second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10 second rest period. Should this sequence continue beyond the 3 starting attempts, the start sequence will be terminated and

Fail to Start fault will be illuminated.

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection.

After the starter motor has disengaged, the Safety On timer is activated, allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault.

Once the engine is running, the **Warm Up** timer, if selected is initiated, allowing the engine to stabilise before accepting the load.

If the remote start is being used and has been configured to **Remote start is on load**, or the mains has failed, the load will be transferred to the generator.

On the return of the mains supply, (or removal of the **Remote Start** signal if the set was started by remote signal), the Stop delay timer is initiated. Once it has timed out, the load is transferred back to the mains (utility). The **Cooling** timer is then initiated, allowing the engine a cooling down period off load before shutting down. Once the **Cooling** timer expires the **Fuel Solenoid** is de-energised, bringing the generator to a stop.

If the mains should fail (or a Remote Start signal is re-activated) whilst the generator is Cooling down, the load will be immediately transferred to the generator.

Should the mains supply fall outside limits again (or the Remote Start signal be re-activated) during the cooling down period, the set will return on load.

ANOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

1.3 WARNINGS

Warnings are used to warn the operator of an impending fault

BATTERY CHARGE FAILURE, if the module does not detect a voltage from the warning light terminal on the auxiliary charge alternator, the $\boxed{-+}$ icon will illuminate. (Either 8 Volts or 16 Volts depending on the configuration of Nominal DC Voltage).

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active

1.4 SHUTDOWNS

Shutdowns are latching and stop the Generator. The alarm must be cleared, and the fault removed to reset the module. In the event of a shutdown the appropriate icon will be illuminated

ONOTE:- The alarm condition must be rectified before a reset will take place. If the alarm condition remains it will not be possible to reset the unit (The exception to this is the Low Oil Pressure alarm and similar 'delayed alarms', as the oil pressure will be low with the engine at rest). Any subsequent warnings or shutdowns that occur will be displayed steady, therefore only the first-up shutdown will appear flashing.

ONOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

FAIL TO START, if the engine does not fire after the pre-set 3 attempts at starting, a shutdown will be initiated.

The **I** icon will illuminate.

LOW OIL PRESSURE, if the module detects that the engine oil pressure has fallen below the low oil pressure switch after the Safety On timer has expired, a shutdown will occur. The **H**icon will illuminate.

HIGH ENGINE TEMPERATURE if the module detects that the engine coolant temperature has exceeded the high engine temperature switch after the Safety On timer has expired, a shutdown will occur.

The * icon will illuminate.

OVERSPEED, if the engine speed exceeds the pre-set trip (14% above the nominal frequency) a shutdown is initiated. Overspeed is not delayed, it is an immediate shutdown.

The 😪 icon will illuminate.

ONOTE:- During the start-up sequence the overspeed trip level is extended to 24% above the normal frequency for the duration of the saftey timer to allow an extra trip level margin. This is used to prevent nuisance tripping on start-up.

UNDERSPEED, if the engine speed falls below the pre-set trip (20% of the nominal frequency) after the **Safety On** timer has expired, a shutdown is initiated.

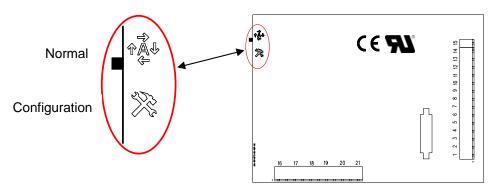
The ricon will illuminate.

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active

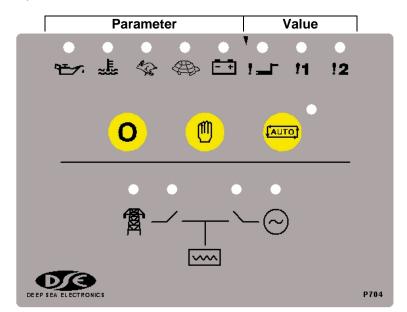
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2 CONFIGURATION INSTRUCTIONS

• With the unit in **Stop O** mode, **Configuration Mode** is selected by operation of a small switch on the rear, left-hand edge of the PCB. This is partially hidden to prevent accidental operation.



- Once **Configuration Mode** is selected, the 'Auto' LED will commence rapid flashing, and all normal operation is suspended.
- The **Stop O** pushbutton can be used to select the LED 'code' that corresponds to the required function. The 5 left-hand LED's will form the code. See configuration table over leaf.
- The Manual pushbutton will allow the user to change the associated value. The 3 righthand LED's inform the user of the current setting for the chosen function. See configuration table over leaf.
- When the required parameters are displayed, pressing the Auto button will save the new setting, and the process is repeated for each function change.
- When configuration is complete, the Configuration Mode Selector Switch should be returned to the 'Normal' position.



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3 CONFIGURATION TABLES

_							ON TABLE		
Function	9 <u>.</u> 7.	<u>_</u>	\$G	æ		!	! 1	12	Value (Default in Bold
Pre-heat Timer	0	0	0	0	•	0	0	0	0 Seconds
						0	0	•	5 Seconds
						0	•	0	10 Seconds
						0	•	•	15 Seconds
						•	0	0	20 Seconds
						•	0	•	30 Seconds
						•	•	0	60 Seconds
Used to pre-heat the e		rior to cr	anking .	The outr	out is or	tive for the	- duration	of the sett	180 Seconds
Used to pre-neat the e	ingine pi		anning.	The out			uuralion		ing, phor to cranking.
Start Delay	0	0	0		0	0	0	0	0 Seconds
Start Delay	Ŭ	Ŭ	Ŭ	•	Ŭ	0	0	Ŏ	5 Seconds
						0	Ŭ	0	10 Seconds
						0	•	ĕ	15 Seconds
						•	0	0	20 Seconds
						•	0	ĕ	30 Seconds
						•	ě	0	60 Seconds
						•	•	Ŏ	180 Seconds
Jsed to give a delay b	etween	activatin	a the re	mote sta	art input.	or a main	s failure. a	and actual	ly starting the engine.
			9						.)
Stop Delay	0	0	0			0	0	0	0 Seconds
Aains Return Delay		_	-			0	0	•	5 Seconds
,						0	•	0	10 Seconds
						0	•	•	15 Seconds
						•	0	0	20 Seconds
						•	0	•	30 Seconds
						•	•	0	60 Seconds
						•	•	•	180 Seconds
						0	•	0 •	10 Seconds 15 Seconds
						•	0	0	20 Seconds
							0	•	30 Seconds 60 Seconds
								0	180 Seconds
									e Energise To Stop outp e stop solenoid will rema
energised for the period									
A /						~	~	<u>^</u>	0.0
Varm-up Timer	0	0	•	0	•	0	0	0	0 Seconds
						0	0		5 Seconds 10 Seconds
						0			15 Seconds
						- U	0	0	20 Seconds
						•	0	ĕ	30 Seconds
						•	- U	0	60 Seconds
						•	•	•	180 Seconds
Cooling Timer									0 Seconds 5 Seconds 10 Seconds 15 Seconds 20 Seconds 30 Seconds
						•		0	60 Seconds
						•	•	Ŭ	180 Seconds
Delay between openi	ng the a	enerato	r load-sv	witching	device	and stopp	ing the er	ngine to a	llow time for the engine
cool down before bein									

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Function							ON TABLE		
	م.		\$ 2	(\mathbf{A})	- +	!	! 1	2	Value (Default in Bold
Nominal Frequency	0	•	0	0	0	0	0	0	50 Hz (O/S +14% /
						<u> </u>		Ŭ.	Overshoot +24%)
						0	0	•	60 Hz (O/S +14% /
- 1 / 1 /	<u> </u>	5 .01	50.11	00.11					Overshoot +24%)
The systems nominal	frequence	cy. Eithe	r 50 Hz	or 60 Hz	2				
			<u> </u>						
Nominal DC Voltage	0	•	0	0	•	0	0	0	12V DC (CF 8V)
-			<u></u>			0	0		24V DC (CF 16V)
The generator battery	voltage.	Either 1	2 Volts	or 24 Vo	olts. It is	used for t	he charge	alternator	failure level.
			-			-	-		
_OP Switch Contact	0	•	0	•	0	0	0	0	Close on Fault
						0	0	•	Open on Fault
Configuration for the c	oil pressu	ure switc	h. Eithe	r to close	e to batt	ery negati	ve on a fa	ult, or ope	n on a fault.
						•			
HET Switch Contact	0	•	0	•	•	0	0	0	Close on Fault
						0	0		Open on Fault
Configuration for the c	coolant te	emperati	ure swite	ch. Eithe	er to clos	e to batte	ry negative	e on a fau	lt, or open on a fault.
Crank disconnect on		•	• •	0	0	0	0	0	Disabled
Oil Pressure						0	0	•	Enabled (2 Second
						Ŭ	Ŭ	-	Delay)
If this is enabled the	starter m	otor will	disconn	ert 2 se	conds a	fter the oil	pressure	switch de	
NOTE:- Not suitable	e for all g			the dif		onitoring	points on l	ubrication	tects oil pressure. systems.
NOTE:- Not suitable						onitoring	points on I		systems.
NOTE:- Not suitable Underspeed Detection	e for all g		rs, due t ●	o the dif	ferent m	onitoring	O O	ubrication ○	bects oil pressure. systems. Disabled Enabled (U/S -20%)
NOTE:- Not suitable Underspeed Detection	e for all g		rs, due t ●	o the dif	ferent m	onitoring	O O	ubrication ○	bects oil pressure. systems. Disabled Enabled (U/S -20%)
NOTE:- Not suitable Underspeed Detection If this is enabled, the u	e for all g		rs, due t ●	o the dif	ferent m	onitoring	O O	ubrication ○	bects oil pressure. systems. Disabled Enabled (U/S -20%)
NOTE:- Not suitable Underspeed Detection If this is enabled, the u	e for all g		rs, due t ●	o the dif	ferent m	onitoring	O Ills below 2	ubrication	bects oil pressure. systems. Disabled Enabled (U/S -20%) e nominal frequency. Remote start
NOTE:- Not suitable Underspeed Detection If this is enabled, the u Remote start function	e for all g	enerato • hut dow	n the ge	o the dif	ferent m	onitoring O Quency fa	O O Ills below 2	ubrication	bects oil pressure. systems. Disabled Enabled (U/S –20%) e nominal frequency.
NOTE:- Not suitable Underspeed Detection If this is enabled, the u Remote start function Programmable input o	e for all g Unit will s	enerator hut dow onfigured t is activ input is a non 24	n the ge d to one re the ge active th hour op	o the dif	ferent m if the fre ollowing. will be s ator will	onitoring	opoints on I	ubrication	bects oil pressure. systems. Disabled Enabled (U/S -20%) e nominal frequency. Remote start
NOTE:- Not suitable Underspeed Detection If this is enabled, the of Remote start function Programmable input of Remote start – If allways active.	e for all g Unit will s	enerator hut dow onfigured t is activ input is a non 24	n the ge d to one re the ge active th hour op	o the dif	ferent m if the fre ollowing. will be s ator will	onitoring	opoints on I	ubrication	bisabled Disabled Disabled Disabled Disabled Enabled (U/S –20%) e nominal frequency. Remote start Simulated mains ut is deactive. Mains fail is na failure. E.G. if the
 allways active. Simulated mains generator is support of the support of	e for all g Unit will s	enerator hut dow onfigured t is activ input is a non 24	n the ge d to one re the ge active th hour op	o the dif	ferent m if the fre ollowing. will be s ator will	onitoring	opoints on I	ubrication	bisabled Disabled Disabled Disabled Disabled Enabled (U/S –20%) e nominal frequency. Remote start Simulated mains ut is deactive. Mains fail is na failure. E.G. if the

The remote start input can be configured to one of the following.

• Remote start is off load - The generator will start and run off load when the remote start input is active.

• Remote start is on load – The generator will start, and the load transferred to the generator when the remote start is active.

		F	UNCTIC	NS AND	O CONFI	GURATIC	ON TABLE		
Function	٩Ľ،	щщ Ш	- Ca	Ø	<u></u>	!	! 1	2	Value (Default in Bold)
Auxiliary Input 1 Function	•	0	0	0	0	0	0	0	Immediate Warning Close on Fault
						0	0	•	Immediate Warning Open on Fault
						0	•	0	Immediate Shutdown Close on Fault
					0	•	•	Immediate Shutdown Open on Fault	
						•	0	0	Delayed Warning Close on Fault
						•	0	•	Delayed Warning Open on Fault
						•	•	0	Delayed Shutdown Close on Fault
						•	•	•	Delayed Shutdown Open on Fault

Programmable input, can be configured to on of the following

 Immediate warning close on fault – If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.

- Immediate warning open on fault If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate shutdown close on fault If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Immediate shutdown open on fault If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Delayed warning close on fault If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed warning open on fault If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed shutdown close on fault If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.
- Delayed shutdown open on fault If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

Auxiliary Input 2 Function	•	0	0	0	•	0	0	0	Immediate Warning Close on Fault
						0	0	•	Immediate Warning Open on Fault
						0	•	0	Immediate Shutdown Close on Fault
						0	•	•	Immediate Shutdown Open on Fault
						•	0	0	Delayed Warning Close on Fault
						•	0	•	Delayed Warning Open on Fault
						•	•	0	Delayed Shutdown Close on Fault
						•	•	•	Delayed Shutdown Open on Fault

Programmable input, can be configured to on of the following

- Immediate warning close on fault If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate warning open on fault If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate shutdown close on fault If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Immediate shutdown open on fault If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Delayed warning close on fault If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed warning open on fault If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed shutdown close on fault If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.
- Delayed shutdown open on fault If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

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FUNCTIONS AND CONFIGURATION TABLE									
Function	ť		\$3°	Ø	- +	!	! 1	2	Value (Default in Bold)
Auxiliary Output 1	•	0	0	•	0	0	0	0	Not used
Function						0	0	•	Pre-heat
						0	•	0	Engine Running
						0	•	•	Common Warning
						•	0	0	Common Shutdown
						•	0	•	System in Auto
						•	•	0	Common Alarm
						•	•	•	Energise to Stop

Programmable output can be configured to one of the following.

- Pre-heat. The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.
- Engine Running. The output is active after the saftey timer has elapsed.
- Common warning. The output is active if there are any warning alarm active.
- Common shutdown The output is active if there are any shutdown alarms active.
- System in auto. The output is active when the system is in automatic mode.
- Common Alarm. The output is active if there is any alarm condition.
- Energise to stop. The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

Auxiliary Output 2	•	0	0	•	•	0	0	0	Not used
Function						0	0	•	Pre-heat
						0	•	0	Engine Running
						0	•	•	Common Warning
						•	0	0	Common Shutdown
						•	0	•	System in Auto
						•	•	0	Common Alarm
						•	•	•	Energise to Stop

Programmable output can be configured to one of the following.

Pre-heat. - The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.

- Engine Running. The output is active after the saftey timer has elapsed.
- Common warning. The output is active if there are any warning alarm active.
- Common shutdown The output is active if there are any shutdown alarms active.
- System in auto. The output is active when the system is in automatic mode.
- Common Alarm. The output is active if there is any alarm condition.
- Energise to stop. The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

Mains Under	•	0	•	0	0	0	0	0	60V / 70V
Voltage						0	0	٠	70V / 80V
(Trip / Return)						0	•	0	80V / 90V
						0	•	•	90V / 100V
					•	0	0	120V / 140V	
						•	0	•	140V / 160V
						•	•	0	160V / 180V
						•	•	•	180V /200V
If for example 180/200 is selected the generator will be started and the load transferred if any phase falls below 180V with respect to the neutral for the duration of the delay start timer. The load will be transferred back to mains when the mains voltage returns to 200V or higher for the duration of the mains return timer. (The system must be in Auto)									

4 TERMINAL DESCRIPTION

PIN No	DESCRIPTION	CABLE SIZE	NOTES
1	DC Plant Supply Input (-ve)	1.0mm	Connected to plant battery negative
2	DC Plant Supply Input (+ve)	1.0mm	Connected to plant battery positive (Recommended Fuse 2A)
3	Fuel relay Output	1.0mm	Used to operate the fuel relay.
4	Start relay Output	1.0mm	Used to operate the cranking relay.
5	Auxiliary Output relay 1	1.0mm	Configurable output.
6	Auxiliary Output relay 2	1.0mm	Configurable output.
7	Charge Fail Input/ Excitation Output	1.0mm	Must NOT be connected to plant supply negative if not used.
8	Low Oil Pressure Input	0.5mm	Switch to negative.
9	High Engine Temp Input	0.5mm	Switch to negative.
10	Auxiliary Input 1	0.5mm	Switch to negative.
11	Auxiliary Input 2	0.5mm	Switch to negative.
12	Remote Start Input	0.5mm	Switch to negative.
13	Mains loading Relay	1.0mm	Used to close the mains
	Normally Open contact		contactor / breaker
14	Generator loading Relay Normally Open contact	1.0mm	Used to close the generator contactor / breaker
15	Functional Earth	1.0mm	Connect to a good clean earth point
16	Mains L1	1.0mm	Connect to Mains L1 supply (AC)
	Voltage Monitoring Input		(Recommend 2A Fuse Max.)
17	Mains L2	1.0mm	Connect to Mains L1 supply (AC)
	Voltage Monitoring Input		(Recommend 2A Fuse Max.)
18	Mains L3	1.0mm	Connect to Mains L1 supply (AC)
	Voltage Monitoring Input		(Recommend 2A Fuse Max.)
19	Mains N	1.0mm	Connect to Mains N supply (AC)
	Voltage Monitoring Input		
20	Alternator Input L1	1.0mm	Do not connect if not used. (2A Fuse)
21	Alternator Input N	1.0mm	Do not connect if not used.

NOTE:- For single phase mains monitoring the neutral should be connected to terminal 19, L1 should be connected to terminals 16,17 and 18.

NOTE:- For two phase mains monitoring the L2 should be connected to terminal 19, L1 should be connected to terminals 16,17 and 18. The voltage between the two phases must not exceed 305 Volts.

ANOTE:- All the outputs are solid state, rated at 1.2 Amps 8 Volts to 35 Volts DC, and switch to battery negative when active.

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5 SPECIFICATION

DC Supply: Cranking Dropouts:	8 Volts to 35 Volts DC Continuous. Able to survive 0 Volts for 50 mS, providing supply was at least 10 V before dropout and supply recovers to 5 Volts. This is achieved without the need for internal batteries.
Max. Current:	Operating 50mA Standby 10mA
Alternator Input Range:	75 Volts (ph-N) to 277 Volts (ph-N) AC (+20%)
Mains Input Voltage	15 – 277 Volts (ph-N) AC (+20%)
Alternator Input Frequency:	50 - 60 Hz at rated engine speed
, itemater input i requeitey.	(Minimum: 75V AC Ph-N)
	(Crank Disconnect from 15V Ph-N @ 20Hz)
	Overspeed +14% (+24% overshoot)
	Underspeed –20%
Mains Frequency	50 – 60 Hz
Start Output:	1.2 Amp DC at supply voltage.
Fuel Output:	1.2 Amp DC at supply voltage.
Auxiliary Outputs:	1.2 Amp DC at supply voltage.
Dimensions:	125mm x 165mm x 28 mm
Charge Fail:	12 Volts = 8 Volts CF 24 Volts = 16 Volts CF
Operating Temperature Range:	-30° C to + 70^{0} C
Applicable Standards	Compliant with BS EN 60950 Low Voltage Directive
	Compliant with BS EN 50081-2: 1992 EMC Directive
	Compliant with BS EN 61000-6-4: 2000 EMC Directive
	CE Compliance to European Legislation

Registered Component for USA & Canada

Deep Sea Electronics plc reserve the right to change specification without notice.

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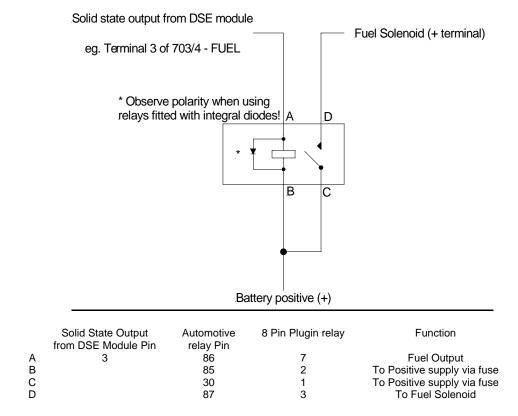
6 SOLID STATE OUTPUTS

DSE's utilisation of Solid State Outputs gives many advantages, the main points being:

- No Moving Parts
- Fully Overload / Short Circuit Protected.
- Smaller dimensions hence lighter, thinner and cheaper than conventional relays.
- Less power required making them far more reliable.

The main difference from conventional outputs is that solid state outputs switch to negative (–ve) when active. This type of output is normally used with an automotive or plug in relay.

TYPICAL CONNECTIONS

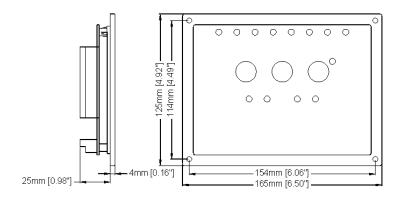


Example of relay pins connected to DSE solid state output to drive a fuel solenoid. See overleaf for overall typical wiring diagram

CANOTE:- The **Close Mains Relay** should be NORMALLY CLOSED when de-energised for fail safe reasons. Should the DC supply fail the mains will always be available. The output from the DSE solid state output when energised will OPEN the relay therefore isolating the mains supply.

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7 **DIMENSIONS**



8 TYPICAL CONNECTIONS

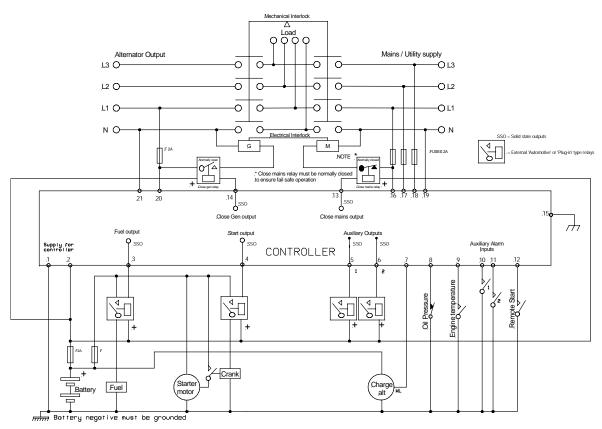
Dimensions:

165mm x 125mm x 29mm (6.5" x 4.9" x 1.2")

Panel cutout: 149mm x 109mm (5.9" x 4.3")

Mounting Method:

4 x 4.2mm diameter holes suitable for M4 screws.



Terminals suitable for 22-16 awg ($0.6mm^2-1.3mm^2$)field wiring Tightening Torque = 0.8N-m (7lb-in)

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