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DEEP SEA ELECTRONICS PLC

DSE703 AUTOSTART CONTROL MODULE

OPERATING MANUAL

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DSE Model 703 Control System Operators Manual

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1 DESCRIPTION OF OPERATION

1.1 MANUAL MODE OPERATION

To initiate a start sequence in **MANUAL**, press the \Box pushbutton, and the start sequence is initiated.

ONOTE:- There is no Start Delay in this mode of operation.

If the **pre-heat** output option is selected this timer is then initiated, and the auxiliary output selected is energised.

After the above delay the Fuel Solenoid is energised, then the Starter Motor is engaged.

The engine is cranked for a 10-second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10-second period. Should this sequence continue

beyond the 3 starting attempts, the start sequence will be terminated and **Fail to Start** fault will be illuminated.

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection.

After the starter motor has disengaged, the **Safety On** timer is activated (which is fixed at 12 seconds), allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault.

Selecting **STOP** de-energises the **FUEL SOLENOID**, bringing the generator to a stop.

ANOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

1.2 AUTOMATIC MODE OF OPERATION

This mode is activated by pressing the **Auto** pushbutton. An LED indicator beside the button confirms this action.

The start sequence is initiated when the remote start input is activated. To allow for false remote start signals, the Start Delay timer is initiated. After this delay, if the pre-heat output option is selected then the pre-heat timer is initiated, and the corresponding auxiliary output (if configured) will energise.

ANOTE:- If the Remote Start signal is removed during the Start Delay timer, the unit will return to a stand-by state.

After the above delays the **Fuel Solenoid** is energised, then one second later, the **Starter Motor** is engaged.

The engine is cranked for a 10-second period. If the engine fails to fire during this cranking attempt then the starter motor is disengaged for a 10-second rest period. Should this sequence continue beyond the 3 starting attempts, the start sequence will be terminated and

Fail to Start **Fault** fault will be illuminated.

When the engine fires, the starter motor is disengaged and locked out at 20 Hz measured from the Alternator output. Rising oil pressure can also be used to disconnect the starter motor, however it cannot be used for underspeed or overspeed detection.

After the starter motor has disengaged, the **Safety On** timer is activated, allowing Oil Pressure, High Engine Temperature, Under-speed, Charge Fail and any delayed Auxiliary fault inputs to stabilise without triggering the fault.

Once the engine is running, the output **Generator Running** is activated if it has been configured.

On removal of the **Remote Start** signal the **Stop** delay timer is initiated. Once this timer has expired the **Fuel Solenoid** is de-energised, bringing the generator to a stop.

ANOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

1.3 WARNINGS

Warnings are used to warn the operator of an impending fault

BATTERY CHARGE FAILURE, if the module does not detect a voltage from the warning light terminal on the auxiliary charge alternator, the E+ icon will illuminate. (Either 8 Volts or 16 Volts. depending on the configuration of Nominal DC Voltage).

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active

1.4 SHUTDOWNS

Shutdowns are latching and stop the Generator. The alarm must be cleared, and the fault removed to reset the module. In the event of a shutdown the appropriate icon will be illuminated

ONOTE:- The alarm condition must be rectified before a reset will take place. If the alarm condition remains it will not be possible to reset the unit (The exception to this is the Low Oil Pressure alarm and similar 'delayed alarms', as the oil pressure will be low with the engine at rest). Any subsequent warnings or shutdowns that occur will be displayed steady, therefore only the first-up shutdown will appear flashing.

ONOTE:- The safety on time (used for delayed alarms) is pre set to 12 seconds and can not be changed.

FAIL TO START, if the engine does not fire after the pre-set 3 attempts at starting, a shutdown will be initiated.

The **I** icon will illuminate.

LOW OIL PRESSURE, if the module detects that the engine oil pressure has fallen below the low oil pressure switch after the Safety On timer has expired, a shutdown will occur. The **H**icon will illuminate.

HIGH ENGINE TEMPERATURE if the module detects that the engine coolant temperature has exceeded the high engine temperature switch after the Safety On timer has expired, a shutdown will occur.

The * icon will illuminate.

OVERSPEED, if the engine speed exceeds the pre-set trip (14% above the nominal frequency) a shutdown is initiated. Overspeed is not delayed, it is an immediate shutdown.

The 😪 icon will illuminate.

ONOTE:- During the start-up sequence the overspeed trip level is extended to 24% above the normal frequency for the duration of the saftey timer to allow an extra trip level margin. This is used to prevent nuisance tripping on start-up.

UNDERSPEED, if the engine speed falls below the pre-set trip (20% of the nominal frequency) after the **Safety On** timer has expired, a shutdown is initiated.

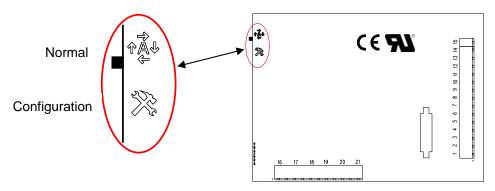
The Dicon will illuminate.

Inputs 1 and 2 can be configured as warnings or shutdowns. The relevant icon will be illuminated when the input is active

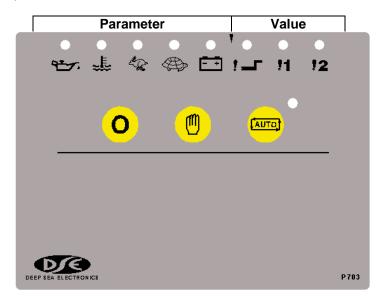
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2 CONFIGURATION INSTRUCTIONS

• With the unit in **Stop O** mode, **Configuration Mode** is selected by operation of a small switch on the rear, left-hand edge of the PCB. This is partially hidden to prevent accidental operation.



- Once **Configuration Mode** is selected, the 'Auto' LED will commence rapid flashing, and all normal operation is suspended.
- The **Stop O** pushbutton can be used to select the LED 'code' that corresponds to the required function. The 5 left-hand LED's will form the code. See configuration table over leaf.
- The Manual pushbutton will allow the user to change the associated value. The 3 righthand LED's inform the user of the current setting for the chosen function. See configuration table over leaf.
- When the required parameters are displayed, pressing the Auto button will save the new setting, and the process is repeated for each function change.
- When configuration is complete, the Configuration Mode Selector Switch should be returned to the 'Normal' position.



3 CONFIGURATION TABLES

		- FU		INS ANI			ON TABLE				
Function	۳.		K₽	Ø	[]	!	! 1	2	Value (Default in Bold)		
Pre-heat Timer	0	0	Ő	0	•	0	0	0	0 Seconds		
						0	0	•	5 Seconds		
						0		0	10 Seconds		
						0		•	15 Seconds		
						•	0	0	20 Seconds		
						•	0	•	30 Seconds		
						•	•	0	60 Seconds		
								•	180 Seconds		
Used to pre-heat the e	ngine pr	rior to cra	anking. ⁻	The outp	out is ac	tive for the	e duration o	of the sett	ting, prior to cranking.		
Start Delay	0	0	0		0	0	0	0	0 Seconds		
Start Delay	U	U	U	•	U	0	0		5 Seconds		
						0	•	0			
						_	-	-	10 Seconds		
						0	•	•	15 Seconds		
						•	0	0	20 Seconds		
						•	0	•	30 Seconds		
						•	•	0	60 Seconds		
								•	180 Seconds		
Used to give a delay be	etween	activatin	g the rei	mote sta	art input	and actua	ally starting	the engir	ne.		
Stop Delay	0	0	0			0	0	0	0 Seconds		
Stop Delay	U	U	U	•	•			0			
						0	0	•	5 Seconds		
						0	•	0	10 Seconds		
						0	•	•	15 Seconds		
						•	0	0	20 Seconds		
							0	•	30 Seconds		
						•		0	60 Seconds		
						•	•	•	180 Seconds		
Used to give a delay b	etween	deactiva	ting the	remote	start inp	ut and ac	tually stopp	oing the e	ngine.		
				0	0				0.0		
Energise to Stop	0	0	•	0	0	0	0	0	0 Seconds		
Hold Timer						0	0	•	5 Seconds		
						0	•	0	10 Seconds		
								-			
				0	•	•	15 Seconds				
						0	• 0	•	15 Seconds 20 Seconds		
							-		15 Seconds		
							0	0	15 Seconds 20 Seconds		
						•			15 Seconds20 Seconds30 Seconds60 Seconds180 Seconds		
	ng the s	top sole	noid (fue	el valve)	. When	engine is the engir	O O O O S to be sto ne comes t	O O O Ppped, the o rest, th	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds Energise To Stop output e stop solenoid will remain		
becomes active, closir	ng the s	top sole	noid (fue	el valve)	. When	engine is the engir	O O O O S to be sto ne comes t	O O O Ppped, the o rest, th	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% /		
becomes active, closir energised for the perio	ng the s od of the	top sole	noid (fue e To Sto	el valve) op Timer	. When ; to ens	engine is the engir ure the er	O O O o s to be sto be comes t agine has c	o pped, the o rest, th ome to a	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / 60 Hz (O/S +14% /		
becomes active, closir energised for the perio	ng the s od of the	Energis	noid (fue e To Sto	el valve) op Timer O). When ; to ensi	engine is the engir ure the er	O O o s to be sto ne comes t ingine has co	O O Ppped, the o rest, th ome to a O	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%)		
becomes active, closir energised for the perio Nominal Frequency The systems nominal f	ng the s od of the O frequenc	Energis	noid (fue e To Sto O r 50 Hz o	el valve) op Timer O or 60 Hz). When ; to ensi	engine is the engir ure the er	O O O O O O O	pped, the orest, th ome to a	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%)		
becomes active, closir energised for the perio Nominal Frequency	ng the s od of the	Energis	noid (fue e To Sto	el valve) op Timer O). When ; to ensi	engine is the engir ure the er	O O Image: Second	O Pped, the orest, th ome to a O	15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%) 12V DC (CF 8V)		
becomes active, closir energised for the perio Nominal Frequency The systems nominal f Nominal DC Voltage	ng the s od of the O frequence	etop sole Energis	noid (fue e To Sto O r 50 Hz o	op Timer O Or 60 Hz	O When to ensure the other of the other othe	engine is the engir ure the er	O O Image: Second		15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%) 12V DC (CF 8V) 24V DC (CF 16V)		
becomes active, closir energised for the perio Nominal Frequency The systems nominal f	ng the s od of the O frequence	etop sole Energis	noid (fue e To Sto O r 50 Hz o	op Timer O Or 60 Hz	O When to ensure the other of the other othe	engine is the engir ure the er	O O Image: Second		15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%) 12V DC (CF 8V) 24V DC (CF 16V)		
becomes active, closir energised for the perio Nominal Frequency The systems nominal f Nominal DC Voltage The generator battery	ng the s od of the O frequence voltage.	top sole Energis Cy. Either Either 1	noid (fue e To Sta O r 50 Hz o O 2 Volts o	op Timer O O Or 60 Hz O Or 24 Vc). When r, to ensite O	engine is the engir ure the er	O O Image: Second		15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%) 12V DC (CF 8V) 24V DC (CF 16V) failure level.		
becomes active, closir energised for the perio Nominal Frequency The systems nominal f Nominal DC Voltage	ng the s od of the O frequence	etop sole Energis	noid (fue e To Sto O r 50 Hz o	op Timer O Or 60 Hz	O When to ensure the other of the other othe	engine is the engir ure the er	O O Image: Second		15 Seconds 20 Seconds 30 Seconds 60 Seconds 180 Seconds e Energise To Stop output e stop solenoid will remain complete stop. 50 Hz (O/S +14% / Overshoot +24%) 60 Hz (O/S +14% / Overshoot +24%) 12V DC (CF 8V) 24V DC (CF 16V)		

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FUNCTIONS AND CONFIGURATION TABLE									
Function	ŗ	ŝ	¢.	\$! 1	! 2	Value (Default in Bold)
HET Switch Contact	0	•	0	•	•	0	0	0	Close on Fault
						0	0	•	Open on Fault
Configuration for the c	Configuration for the coolant temperature switch. Either to close to battery negative on a fault, or open on a fault.								
Crank disconnect on	0	•	•	0	0	0	0	0	Disabled
Oil Pressure						0	0		Enabled (2 Second
						U	0	•	Delay)

If this is enabled, the starter motor will disconnect 2 seconds after the oil pressure switch detects oil pressure. **NOTE:-** Not suitable for all generators, due to the different monitoring points on lubrication systems.

Underspeed	0	•	•	0	•	0	0	0	Disabled
Detection						0	0	•	Enabled (U/S –20%)
If this is enabled, the unit will shut down the generator if the frequency falls below 20% of the nominal frequency.									

Auxiliary Input 1 Function	•	0	0	0	0	0	0	0	Immediate Warning Close on Fault
						0	0	•	Immediate Warning Open on Fault
						0	•	0	Immediate Shutdown Close on Fault
						0	•	•	Immediate Shutdown Open on Fault
						•	0	0	Delayed Warning Close on Fault
						•	0	•	Delayed Warning Open on Fault
						•	•	0	Delayed Shutdown Close on Fault
						•	•	•	Delayed Shutdown Open on Fault

Programmable input, can be configured to on of the following

• Immediate warning close on fault – If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.

 Immediate warning open on fault – If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.

- Immediate shutdown close on fault If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Immediate shutdown open on fault If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Delayed warning close on fault If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed warning open on fault If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.

• Delayed shutdown close on fault – If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

• Delayed shutdown open on fault – If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

		F	UNCTIC	NS AND	D CONF	IGURATIC	ON TABLE					
Function	Ľ.	ш. Ш.	<pre>\$</pre>	\$!_	! 1	2	Value (Default in Bold)			
Auxiliary Input 2 Function	•	0	0	0	•	0	0	0	Immediate Warning Close on Fault			
						0	0	•	Immediate Warning Open on Fault			
							0	•	0	Immediate Shutdown Close on Fault		
									0	•	•	Immediate Shutdown Open on Fault
							•	0	0	Delayed Warning Close on Fault		
						•	0	•	Delayed Warning Open on Fault			
								•	•	0	Delayed Shutdown Close on Fault	
						•	•	•	Delayed Shutdown Open on Fault			

Programmable input, can be configured to on of the following

 Immediate warning close on fault – If the input is activated at any time the unit will alarm and energise the common warning and common alarm output.

- Immediate warning open on fault If the input is deactivated at any time the unit will alarm and energise the common warning and common alarm output.
- Immediate shutdown close on fault If the input is activated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Immediate shutdown open on fault If the input is deactivated at any time the generator will be shutdown and energise the common warning and common shutdown output. The generator can not be started.
- Delayed warning close on fault If the input is activated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.
- Delayed warning open on fault If the input is deactivated and the saftey time has elapsed the unit will alarm and energise the common warning and common alarm output.

• Delayed shutdown close on fault – If the input is activated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

• Delayed shutdown open on fault – If the input is deactivated and the saftey time has elapsed the generator will be shutdown and energise the common warning and common shutdown output.

Auxiliary Output 1	•	0	0	•	0	0	0	0	Not used
Function						0	0	•	Pre-heat
						0	•	0	Engine Running
						0	•	•	Common Warning
						•	0	0	Common Shutdown
						•	0	•	System in Auto
						•	•	0	Common Alarm
						•	•	•	Energise to Stop

Programmable output can be configured to one of the following.

- Pre-heat. The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.
- Engine Running. The output is active after the saftey timer has elapsed.
- Common warning. The output is active if there are any warning alarm active.
- Common shutdown The output is active if there are any shutdown alarms active.
- System in auto. The output is active when the system is in automatic mode.
- Common Alarm. The output is active if there is any alarm condition.
- Energise to stop. The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

Function	9 . 7.		\$ 3		<u>[</u>]	1 5	DN TABLE	12	Value (Default in Bold)
Auxiliary Output 2	•	0	0	•	•	0	0	0	Not used
Function						0	0	٠	Pre-heat
						0	•	0	Engine Running
						0	٠	•	Common Warning
						•	0	0	Common Shutdown
						•	0	•	System in Auto
						•	•	0	Common Alarm
						•	٠	•	Energise to Stop

- Pre-heat. The output is energised for the period of pre-heat time prior to cranking, and between the cranking attempts.
- Engine Running. The output is active after the saftey timer has elapsed.
- Common warning. The output is active if there are any warning alarm active.
- Common shutdown The output is active if there are any shutdown alarms active.
- System in auto. The output is active when the system is in automatic mode.
- Common Alarm. The output is active if there is any alarm condition.
- Energise to stop. The output is energised when the engine is required to stop (normal or fault conditions), and will remain energised for the period of the Energise To Stop Timer, to ensure the engine has come to a complete stop.

4 TERMINAL DESCRIPTION

PIN	DESCRIPTION	CABLE	NOTES
No	DC Diant Supply Input	SIZE 1.0mm	Connected to plant bottom, pagetive
1	DC Plant Supply Input (-ve)	1.0mm	Connected to plant battery negative
2	DC Plant Supply Input	1.0mm	Connected to plant battery positive
	(+ve)		(Recommended Fuse 2A)
3	Fuel relay Output	1.0mm	Used to operate the fuel relay.
4	Start relay Output	1.0mm	Used to operate the cranking relay.
5	Auxiliary Output relay 1	1.0mm	Configurable output.
6	Auxiliary Output relay 2	1.0mm	Configurable output.
7	Charge Fail Input/ Excitation	1.0mm	Must NOT be connected to plant supply
	Output		negative if not used.
8	Low Oil Pressure Input	0.5mm	Switch to negative.
9	High Engine Temp Input	0.5mm	Switch to negative.
10	Auxiliary Input 1	0.5mm	Switch to negative.
11	Auxiliary Input 2	0.5mm	Switch to negative.
12	Remote Start Input	0.5mm	Switch to negative.
13	Not Used		
14	Not Used		
15	Functional Earth	1.0mm	Connect to a good clean earth point
16	Not Used		
17	Not Used		
18	Not Used		
19	Not Used		
20	Alternator Input L1	1.0mm	Do not connect if not used. (2A Fuse)
21	Alternator Input N	1.0mm	Do not connect if not used.

ANOTE:- All the outputs are solid state, rated at 1.2 Amps 8 Volts to 35 Volts DC, and switch to battery negative when active.

5 SPECIFICATION

DC Supply: Cranking Dropouts:	
Max. Current:	Operating 50mA Standby 10mA
Alternator Input Range:	75 Volts (ph-N) to 277 Volts (ph-N) AC (+20%)
Alternator Input Frequency:	50 - 60 Hz at rated engine speed
	(Minimum: 75V AC Ph-N)
	Crank Disconnect from 15V Ph-N @ 20Hz)
	Overspeed +14% (+24% overshoot)
	Underspeed –20%
Start Output:	1.2 Amp DC at supply voltage.
Fuel Output:	1.2 Amp DC at supply voltage.
Auxiliary Outputs:	1.2 Amp DC at supply voltage.
Dimensions:	
Charge Fail:	12 Volts = 8 Volts CF 24 Volts = 16 Volts CF
Operating Temperature Range:	-30° C to + 70° C
Applicable Standards	Compliant with BS EN 60950 Low Voltage Directive
	Compliant with BS EN 50081-2: 1992 EMC Directive
	Compliant with BS EN 61000-6-4: 2000 EMC Directive
	CE Compliance to European Legislation

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6 SOLID STATE OUTPUTS

DSE's utilisation of Solid State Outputs gives many advantages, the main points being:

- No Moving Parts
- Fully Overload / Short Circuit Protected.
- Smaller dimensions hence lighter, thinner and cheaper than conventional relays.
- Less power required making them far more reliable.

The main difference from conventional outputs is that solid state outputs switch to negative (–ve) when active. This type of output is normally used with an automotive or plug in relay.

6.1 TYPICAL CONNECTIONS

Solid state output from DSE module Fuel Solenoid (+ terminal) eg. Terminal 3 of 703/4 - FUEL * Observe polarity when using relays fitted with integral diodes! A D B С Battery positive (+) 8 Pin Plugin relay Solid State Output Function Automotive from DSE Module Pin relay Pin A 3 86 7 Fuel Output B C D 85 2 To Positive supply via fuse 30 1 To Positive supply via fuse 87 3 To Fuel Solenoid

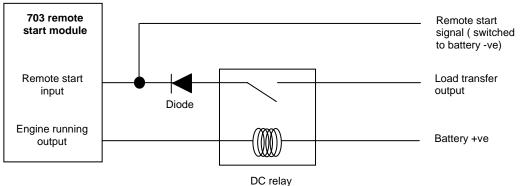
Example of relay pins connected to DSE solid state output to drive a fuel solenoid. See section on **Typical Connections** else where in this manual for overall typical wiring diagram

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7 ADDING A LOAD TRANSFER OUTPUT

The DSE 703 is a very flexible, low cost, remote start module. It can be further enhanced by the addition of simple external wiring to 'convert' the Engine Running output into a Load Transfer output. This allows the 703 module to control a load-switching device, while also giving provision for a Cooling Run.

7.1 CONNECTION DETAILS



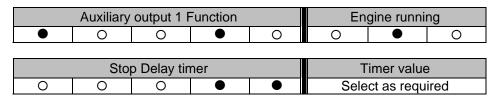
7.2 DESCRIPTION

With the 703 in AUTO mode, applying the remote start signal will begin the start delay timer, after which, the engine will be called upon to start. Upon activation of the Engine Running output, the DC relay will close, switching the remote start signal through its contacts. This switched signal becomes the Load Transfer output, which can be used to drive a DC load-switching device or further slave relay if required.

When the remote start signal is removed, this also removes the Load Transfer output (opening the contractor) and begins the 703's Stop Delay timer. This acts as a cooling timer to allow the set to cool off load. When the Stop Delay timer expires, the set will be stopped.

ANOTE:- The diode acts to stop any voltage from the 703's remote start input circuitry being fed through the DC relay.

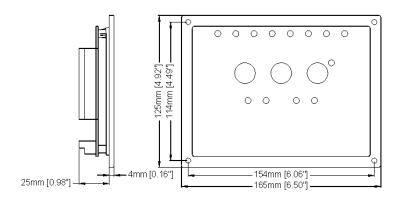
7.3 CONFIGURATION DETAILS



Please see the 703 installation instructions for further details of the 703 configuration

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8 **DIMENSIONS**



Dimensions:

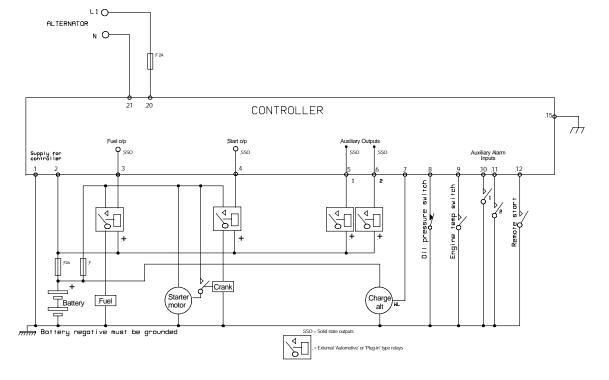
165mm x 125mm x 29mm (6.5" x 4.9" x 1.2")

Panel cut out: 149mm x 109mm (5.9" x 4.3")

Mounting Method:

4 x 4.2mm diameter holes suitable for M4 screws.

9 TYPICAL CONNECTIONS



Terminals suitable for 22-16 awg ($0.6mm^2-1.3mm^2$)field wiring Tightening Torque = 0.8N-m (7lb-in)

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