

Volvo TWD1643GE	CGT Stamford HCI 544	Generator Model:	<b>BCV 600-60 T2/F</b>
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60 Hz	3-Phase	Power Factor Cos $\Phi$ = 0.8	Emissions EPA Tier II Flex Compliant
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RATINGS	PRIME POWER (PRP)		STANDBY POWER (LTP)		
	kVA	kWe	kVA	kWe	Amps
480/277	694	555	750	<b>600</b>	902
440/254	694	555	750	<b>600</b>	984
416/240	681	545	738	<b>590</b>	1024
240/138	694	555	750	<b>600</b>	1804
220/127	694	555	750	<b>600</b>	1968

### Definition of Ratings & Reference Conditions

**Prime Power (PRP)** is the nominal output continuously available, where the average load (variable) does not exceed 70% of the prime power rating. 10% overload is available for a maximum of 1 hour in 12 hours of operation.

**Standby Power (LTP)** is the maximum output available, for up to 500 hours per year, where the average load does not exceed 70% of the standby power rating. No overload is available.

**Standard Reference Conditions:** air inlet temperature 25°C (77°F), barometric pressure 100kPa, [110m (361ft) altitude], 30% relative humidity.

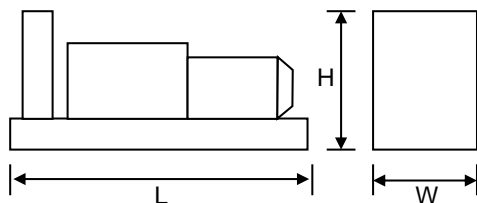
**Note:** The above ratings may be subject to derate at different operating conditions. Please see the Derate Guidelines on the Broadcrown website.

All power ratings and reference conditions in accordance with ISO 8528-1 and ISO 3046-1.



### Key Features:

- Water cooled Volvo diesel engine with ECU/CANBus
- Single bearing CGT Stamford alternator
- Radiator with pressure cap and drain point
- Fully guarded engine-driven fan
- Fully welded steel skid base with lifting points
- Integral fuel tank with filler cap and gauge
- Heavy duty rubber anti-vibration mountings
- 24V starter batteries and connecting cables
- Separate engine-driven battery charging alternator
- Spin on oil and fuel filters and dry type air filter element
- Industrial silencer (15dBA reduction) supplied loose
- Auto Start control system with digital instrumentation
- Main line circuit breaker
- Factory Test Certificate
- Operation & Maintenance Manual
- Wide range of optional extra features available



### Overall Dimensions & Weights - Open Set

Length (L) = 3710mm [146in]  
 Width (W) = 11678mm [46in]  
 Height (H) = 2260mm [89in]

Dry Weight (inc oil) = TBAkg [TBA]lb  
 Operating Weight = TBAkg [TBA]lb

Typical Open Generator Sound Pressure Level at 1m, Free Field (dB)								
Overall dBA	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
107	95	100	101	102	102	100	97	96

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**ENGINE & COOLING SYSTEM**
**VOLVO TWD1643GE**

	SI Units	[US Units]	PRIME	STANDBY
Performance	Engine Speed	r/min	[rpm]	1800
	Gross Power	kWm	[bhp]	615 [825] / 674 [904]
	Fan Power	kWm	[bhp]	30 [40.2] / 30 [40.2]
	Net Power	kWm	[bhp]	585 [784] / 644 [864]
	Emissions Certification			EPA Tier 2/F
	Altitude Capability	m	[ft.]	1500 [3300] / 1500 [3300]
General	Cylinders / Type			6 cyl / Inline / 4-stroke
	Aspiration / Charge Cooling			Turbocharged / Air to Air
	Governing / Engine Management			Electronic Governor / ECU / CANBus
	Bore / Stroke	mm	[in.]	144 / 165 [5.67 / 6.50]
	Cubic Capacity	litres	[cu.in.]	16.12 [984]
	BMEP	kPa	[psi]	2543 [369] / 2787 [404]
Fuel	Fuel Consumption at 100% Power	litres/h	[gal/h]	145.6 [38.5] / 161.2 [42.6]
	Fuel Consumption at 75% Power	litres/h	[gal/h]	106.5 [28.1] / 117.3 [31.0]
	Fuel Consumption at 50% Power	litres/h	[gal/h]	72.5 [19.1] / 79.0 [20.9]
	Total fuel flow	litres/h	[gal/h]	210 [55]
	Standard Fuel Tank Capacity	litres	[gal]	609 [161]
Air	Engine Air Flow	m <sup>3</sup> /s	[cfm]	0.885 [1875] / 0.913 [1935]
	Maximum Air Intake Restriction (used filter)	kPa	[inWG]	5 [20]
Exhaust	Exhaust Gas Flow	m <sup>3</sup> /s	[cfm]	1.983 [4202] / 2.168 [4594]
	Exhaust Gas Temperature	°C	[°F]	422 [792] / 461 [862]
	Maximum Exhaust Back Pressure	kPa	[inWG]	10 [40]
	Typical Exhaust Pipe Diameter	mm	[in.]	200 [8]
Cooling	Radiator Cooling Air Flow	m <sup>3</sup> /s	[cfm]	12.4 [26274]
	Max Restriction to Cooling Air Flow	Pa	[inWG]	200 [0.8]
	Max Radiator Air-On Temperature	°C	[°F]	54 [129]
	Maximum Coolant Temperature	°C	[°F]	103 [217]
	Coolant Capacity - Engine Only	litres	[gal]	33 [8.7]
	Total Coolant Capacity	litres	[gal]	128 [33.8]
Oil	Total Oil Capacity incl Filters	litres	[gal]	48 [12.7]
	Typical Oil Pressure at Rated Speed	kPa	[psi]	0 [0]
	Typical Oil Consumption (>250hrs Operation)	litres/h	[pt/h]	0.38 [0.81]
Thermal	Heat Rejection to Engine Cooling Water	kW	[btu/min]	246 [14002] / 270 [15368]
	Heat Rejection to Charge Cooler	kW	[btu/min]	114 [6489] / 124 [7058]
	Heat Radiated From Engine (Typical)	kW	[btu/min]	26 [1480] / 33 [1878]
Elec	Electrical System Voltage	V		24
	Battery Type			2 (Series) 656
	Battery Capacity SAE CCA	A		810

**ALTERNATOR**
**CGT STAMFORD HCI 544**

	SI Units	[US Units]	PRIME	STANDBY
General Data	Manufacturer		Cummins Generator Technologies - STAMFORD	
	Model (may vary with voltage)		HCI 544 E	HCI 544 E
	Operating Temperature	°C	[°F]	40 [104] / 27 [81]
	Coupling / No. of Bearings		Direct / Single Bearing	
	Phase / Poles / Winding Type		3-Phase / 4-Pole / Winding 311	
	Power Factor		Cos Φ = 0.8	
	Excitation		Self excited	
	Insulation System		Class H	
	AVR Type		AS 440	
	Voltage Regulation		± 1.0%	

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**STANDARD CONTROL SYSTEM**
**BC 7310 Digital Auto Start**

The standard control system for this model is **BC 7310** (photo), based on the Deep Sea Electronics DSE7310 Digital Auto Start controller.

This provides for the manual and automatic remote start of the generator, together with full CANBus implementation for the control and protection of the engine via the ECU. LCD digital display of :

- Coolant temperature with high temperature alarm and shutdown
- Oil pressure with low pressure alarm and shutdown
- Oil temperature, engine operating hours, battery charge volts and amps
- Volts, with Under/Over Volts protection
- Amps, with Over Current protection
- Frequency, kW, kVA, Power Factor

Also featuring :

- Full RS485 Telemetry implementation
- Automatic cool-down timer function
- Emergency Stop button
- Ample auxiliary inputs/outputs for optional features
- Optional (shown) - battery charger and door mounted illuminated switch.


**CONTROL SYSTEM OPTIONS**

The **BC 7320** control system (just the DSE7320 module is shown here) has an identical feature set to the BC 7310 but with the addition of full AMF functionality with integrated mains monitoring.



Finally, **BC 8610 & BC 8620** control systems provide the same features as BC 7310 & BC 7320 respectively, plus :

- BC 8610 - Set-to-Set Synchronisation
- BC 8620 - Single Set-to-Mains Supply Synchronisation with integrated mains monitoring

For Multi Set-to-Mains synchronisation, each set requires BC 8610 with the addition of one mains monitoring panel **BC 8660** (not illustrated). See the Synchronisation Guidelines for further details.

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**OPTIONAL ACOUSTIC ENCLOSURE**
**Canopy 7**

The optional acoustic enclosure for this model is **Canopy 7** (canopy 7 illustrated), suitable for operation in harsh outdoor environments whilst providing excellent security and acoustic performance. The steel canopy is of fully welded construction with a two-pack polyurethane egg-shell finish in RAL9001 white. The baseframe is finished in RAL9005 satin finish black.

Acoustically, the canopy is designed to meet the requirements of EU Legislation 2000/14/EC, achieved by extensive use of rock wool and perforated zinc steel lining, together with efficient management of cooling air. Exhaust noise is minimised by a unique high performance exhaust silencer, mounted within the baseframe.

A steel fuel tank with filler, gauge and accessory points, is integrated within the baseframe. Alternatively, a bund with separate fuel tank can be provided where this is required.

Other key features include :

- Side-opening doors with retainers for good service access
- Control access door with viewing window
- Separate breaker access door and cable way
- External service access panels
- Heavy duty locks on all doors for total security
- Weather cap on exhaust discharge
- Emergency Stop button relocated to canopy exterior
- Lifting and holding down points on baseframe
- Single roof lifting point.



Dimensions mm [in]			Additional Weight kg [lbs]*	Typical Sound Pressure Level at Standby Power		Fuel Tank Capacity Litres [US gal]		Single Point Lift
L	x	W x H		dB(A) at 1m [3ft]	dB(A) at 7m [23ft]	Integral	Bunded	
5900 [232]	x	2040 x 2480 [80] x [97]	3520 [7760]	78	68	1430 [377]	1305 [344]	N/A

\* Indicative weight of canopy *additional* to open set

Typical SPL is a mean level, measured in free field conditions, with no contributory background noise.

**KEY OPTIONS (Open Set)**
**Engine & Cooling :**

- Oil and coolants drains extended to edge of baseframe
- Manual lub oil drain pump
- Coolant heater
- Medium duty air cleaner
- Exhaust manifold guards

**Alternator :**

- Anti-condensation heater
- Quadrature droop kit
- Alternative AVR
- Thermistor probes and controls

**Fuel System :**

- Baseframe with integral bund and drop-in fuel tank
- Low fuel level switch (single point)
- Fuel level switch (four point)
- Manual fuel transfer pump
- Pumped/gravity fuel transfer system

**Exhaust System :**

- Residential silencer
- Critical silencer
- Flange/connection kit

Please refer to Broadcrown Sales Department for full details of these and other options

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