20 kW Industrial Diesel Generator

GENPOWERUSA GPM-KB20-60T4i EPA Tier 4i Stationary Emergency





Power Ratings 21.4kW 21.4kVA Standby ESP 18kW 18kVA Prime PRP



Kubota Engine

V2203-ME3BG EPA Tier 4i Stationary Emergency **Stamford Alternator**

> S0L2-M1 **Deep Sea Controller**

DSE4520

Siemens Circuit Breaker Din-Rail: 40 to 63A Moulded-Case: 80 to 1,600A

Quality Standard

ISO9001:2015 and individually load bank tested in USA

Your power generation solution Powered by the most reliable components in the industry: EPA Tier 4i Kubota diesel engines, Stamford alternators, Deep Sea digital controllers, & Siemens circuit breakers, GENPOWERUSA industrial diesel generators have been meticulously designed to deliver maximum ROI, versatility and dependability for even the most demanding standby and prime applications.

Voltage	Power ESP kWe/kVA	Power PRP kWe/kVA	Standby Amps	Prime Amps	Phase
240/120	21.4/21.4	18/18	89	75	1

ATB (Air to Boil)

Unit mounted radiator with 25C (77F) ambient air capability at the standby (ESP) rating

POWER RATINGS

PRP: Prime Power is available for an unlimited number of annual operating hours in variable load applications, in accordance with ISO 8528-1:2018 ESP: Standby Power is applicable for supplying emergency power in variable load applications in accordance with ISO 8528-1:2018

AMBIENT CONDITIONS

According to ISO 8528-1:2018

LOAD ACCEPTANCE

According to ISO 8528-5, Class G2

Open Skid Dimensions (Integral 1-Wall Fuel Tank)	Standard Enclosure Dimensions (Integral 1-Wall Fuel Tank)
L: 1,433 mm (56.4 in)	L: 1,900 mm (74.8 in)
W: 830 mm (32.7 in)	W: 939 mm (37.0 in)
H: 1,270 mm (50.0 in)	H: 1,062 mm (41.8 in)
Weight: 1,190 lbs dry	Weight: 1,543 lbs dry
27 Gallons	24 Gallons

Kubota Engine Specifications

General Data

Manufacturer	Kubota V2203-ME3BG Naturally Aspirated Tier 4i
Cylinders-arrangement	4-L
Displacement	2.2-L
Speed (RPM)	1800
Maximum stand-by power at rated RPM	19.4 kW
Governor	Electronic

Fuel Consumption

100% Prime Load	5.2 L/hr (1.4 Gal/hr)
75% Prime Load	4.4 L/hr (1.2 Gal/hr)

Runtime (Open-Skid)

Integral Tank (27 Cal)	19 Hours @ 100% Prime
Integral Tank (27 Gal)	23 Hours @ 75% Prime

Runtime (Enclosed)

Integral Tapk (24 Cal)	17 Hours @ 100% Prime
Integral Tank (24 Gal)	20 Hours @ 75% Prime

U.S. EPA Compliance

Tier 4i Stationary Emergency



General Data

Manufacturer	Stamford
Alternator	SOL2-M1
Number of phases	1
Power factor (Cos Phi)	1.0
Altitude (M)	<1000
Overspeed (RPM)	2250
Number of poles	4
Excitation System	Auxiliary Winding Excitation
Insulation class/ Temperature class	Н / Н
Automatic Voltage Regulator	Stamford AS540
Coupling	Direct / Single Bearing
Voltage regulation 0 to 100%	+/- 1.0%



Control/Electronics Features

Deep Sea DSE4520MKII Digital Controller	
Microprocessor-based generator controller with dual-core main processor and extended memory	\checkmark
User friendly, large, 4-line back-lit LCD text display with support for up to 7 display languages	\checkmark
Support for up to 3 wired-remote mimic display/control units	\checkmark
Engine and alternator control	\checkmark
Manual, auto, and test operation mode	\checkmark
Full range of engine and electrical measurements	\checkmark
kW/kVA/kvar/hours counter	\checkmark
250 event history log	\checkmark
Push buttons for easy operation	\checkmark
Operator Screens: Status, Engine, Alternator, Alarms, Event Log, and ECU Alarm	\checkmark

Warning Alarms	
50+ fully configurable alarms	\checkmark

Automatic Shutdowns

	Under and Over voltage alarm (ANSI 27, ANSI 59)	\checkmark
	Over load alarm (ANSI 32)	\checkmark
	Over current alarm (ANSI 50)	\checkmark
	Under and Over frequency (ANSI 81)	\checkmark
	Under and Over speed	\checkmark
	High coolant temperature	\checkmark
	Low oil pressure	\checkmark
	Low coolant level	\checkmark
	Earth fault alarm (ANSI 87G)	ο
	Fuel containment leak	ο
	Breaker safety switch	ο
	Voltage selector switched when engine running	0
,	✓ = Standard Feature 0 = Optional Upgrade	

Advanced digital automatic voltage regulator with
Advanced digital automatic voltage regulator with CANBUS and LED indicators
L►Under frequency roll off protection with optional instantaneous step
Less of voltage sensing protections
L►Over excitation protection
L► Soft start ramping mode with ON/OFF switch. Temporarily reduces the load & torque in the powertrain and current surge of motor during start-up, permitting th sizing of a genset with a lower power rating.
Deep Sea DSEWEBNET Cloud-Based Remote Monitor
Many Internet-access hardware options: 3G/4G/Ethernet
L Free 24/7 multi-user, powerful, industry leading remot monitoring software (requires Internet hardware/access)
L►Available via free desktop, iOS and Android app
L Customizable branding for corporate accounts
L ► Configurable event triggers and automated reporting for up to 25 users
L► Geo-fencing and asset tracking via GPS
Load-Sharing Configuration Upgrades
Set-to-set synchronizing and load sharing package, set mounted, Deep Sea DSE8610
Set-to-set synchronizing and load sharing package, set mounted, DEIF AGC 150
Remote "overview" display panel kit (multi-genset), 10" touch-enabled, multi-color, Deep Sea DSE8004 ⁽¹⁾
Control and Communication Accessories
Remote "mimic" control/display panel kit (single genset), Deep Sea DSE7320MKII ⁽¹⁾
Remote annunciator panel kit (single genset), Deep Sea DSE2548: 8;16; or 24x lights ⁽¹⁾
Output expansion module kit, Deep Sea DSE2157 8x configurable relay contacts
Input expansion module kit, Deep Sea DSE2130 8x configurable digital inputs (up to 4 analog)

Input expansion module kit, Deep Sea DSE 2130 8x configurable digital inputs (up to 4 analog)

(1) Available either as indoor-rated for surface mounting or outdoor-rated inside NEMA3R box





General Features

Engine System

Electrolyte-charged battery with rack, cables, and rubber booted connections	\checkmark
Oil drain extension with in-line valve	\checkmark
Electronic isochronous governing	\checkmark
Racor water/fuel separator filter	0
Hotstart oil pan heater	0
Hotstart battery heater	0
Hotstart automatic coolant heater	0
Hotstart automatic forced circulation coolant heater	0
5 AMP ELECTRONIC automatic battery charger	0
3 AMP SOLAR automatic battery charger	0
10 AMP ELECTRONIC UL intelligent automatic battery charger with configurable 2-3-4 stage charging	0
AMOT Positive air intake shutdown	0
Extended engine warranty: 3 years or 4,000 hours	0
Extended engine warranty: 4 years or 5,000 hours	0
Extended engine warranty: 5 years or 10,000 hours	0

Cooling System

Industrial grade cooling system	\checkmark
Coolant drain extension with in-line valve	\checkmark
Fan guards	\checkmark
Belt guards	0
Radiator and oil drains plumbed to a convenient ports box on the exterior of the skid	0

Exhaust System (Open-type units)

Stainless steel flexible exhaust connector	0
10dB industrial class silencer	0
29dB residential class silencer	0
35dB critical class silencer	0

Alternator System

Full load rated with thermo-magnetic switch protection	\checkmark	
Skewed rotor and 2/3 pitch winding suppress triple harmonics and guarantee a superior voltage waveform		
Windings are vacuum-impregnated with fungus resistant epoxy	\checkmark	
Class H insulation and self-ventilated drip-proof design	\checkmark	
Analog automatic voltage regulator (AVR)	\checkmark	
Digital automatic voltage regulator (DAVR)	0	
Self-excited AVR power and control	\checkmark	
Auxiliary-excited advanced AVR power and control (by auxiliary winding or permanent magnet generator)	0	
Alternator oversizing	0	
Anti-condensation heater	0	
Reinforced impregnation, coastal environment	0	
Reinforced impregnation, marine/harsh environment, alternator air filter	0	
Winding temperature sensors	0	

Main Line Breaker System Main line circuit breaker, output rated, 80% rating Main line circuit breaker, output rated, 80% rating, UL listed 2nd main line circuit breaker, output rated, 80% rating, UL listed Breaker shunt trip

Electronic trip breaker

Grounding system: TN-C (combined PEN conductor performs the function of both PE and N conductor)

Grounding system: TN-S (PE and N via separate conductors that are connected together only near power source) $\hfill \circ$

Base Tank System

Customizable capacity/runtime: 60 Gal to 500 Gal	0
2-PSI factory pressure tested	\checkmark
Sloped-surface basin design for 110% containment of engine fluids	\checkmark
Electronic fuel level sender with programmable alarms	\checkmark
Mechanical float level with visual gauge	\checkmark
Supply line with in-line check valve	\checkmark
Heavy-duty AVM's isolate engine/radiator/generator from base tank to reduce vibration and noise	\checkmark
Single walled, non UL-142 listed	0
Double walled, non UL-142 listed, 110% containment	0
Double walled, UL142 listed, 110% containment	0
Specialty fuel tanks: UL2085, MDEQ, FDEP/DERM	
Aluminum or stainless steel construction	0
Fuel leak containment detection switch	0
Herculiner [®] poly-urethane and rubber granule coating for maximum chip/abrasion/solvent/corrosion/UV resistance	0
Automatic Fuel Transfer Kit. PLC-controlled to maintain a predetermined level in the primary tank as well as automatic start, stop, and fuel overfill check.	0

Maintenance Kits

1,000 Hour Engine Maintenance Kit includes OIL/FUEL/AIR/ COOLANT filters as applicable for mandatory <1,000 hours o service intervals

2,000 Hour Engine Maintenance Kit includes OIL/FUEL/AIR/ COOLANT filters as applicable for mandatory <2,000 hours o service intervals

Zero-Downtime prevention kit includes: 1x AVR, 1x Diodes Kit, 1x Varistor, 1x Starter Relay, 1x Control Relay, 1x 2 AMP minibreaker, 1x 4 AMP minibreaker, 1x 6 AMP minibreaker, 1x Fuel level sender unit, 1x Fuel lines set

Quality Control

90-point quality control inspection	\checkmark
Standard load bank testing: full load, 30 min, 1.0PF	\checkmark
Extended load bank testing: full load, 1 hour, 1.0PF	0
Extended load bank testing: full load, 1 hour, 0.8PF	0
Customizable witness testing: on-site at factory or remote via virtual session	0
(Chandard Fasture 0 - Optional Unavada	

✓ = Standard Feature 0 = Optional Upgrade

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Additional Features

Enclosure System: STANDARD-TYPE



 TYPE: IP56, outdoor rated, weather-proof design with Level 2 sound-attenuation
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 └►SILENCER: Residential critical-class silencer for 25dBA sound reduction

 └►LEVEL-2 DISCHARGE PLENUM: Dedicated enclosure compartment with built-in air deflecting baffles & completely lined with sound-absorbing material. It houses the silencer & redirects the discharge air from the radiator downwards for enhanced sound reduction

 └►HOT AIR DISCHARGE: Indirect, frontal-facing, horizontal air discharge outlet redirects cooling air through sound baffles to minimize sound

L ACOUSTIC INSULATION: with hydrocarbon sealing film for max sound/flame/moisture resistance

L> STEEL-CONSTRUCTION: 12GA, steel-alloy panels and stainless steel hardware for enhanced corrosion protection o

L►ALUMINUM-CONSTRUCTION: 12GA, aluminum-alloy panels and stainless steel hardware for maximum corrosion resistance

L►FINISH UPGRADE: Herculiner® poly-urethane & rubber granule coating for maximum chip/abrasion/solvent/corrosion/UV resistance 0

Heavy-Duty Highway Trailer		
	DOT heavy-duty road/highway trailer with running lights and 7-wire connector, G.V.W.R.: 7,000 lbs	0
	L►Dual-axle with electric brakes on all axles, battery back-up & auto breakaway system	
	L▶4x bias 6 ply load range C tires	
	L►1x ea, 2 5/16" ball hitch coupler with adaptability for Lunette eye	
	^L 1x 7K top wind tongue mounted jack, 2x 7K side wind jacks on rear, and 1/4" x 30" safety chains	
	Lockable tool box and full-sized spare tire	0
	Hydraulic brakes	0

 Iow-wye, 3PH high-wye, 1PH zig-za 4-position voltage selector switch (low-wye, 3ph high-wye, 3ph delta, zig-zag) External shore power connector (for 	3 position voltage selector switch: 3PH	0	Breaker cabinet LED light with auto on/off	0
	low-wye, 3PH high-wye, 1PH zig-zag		On/off battery switch	ο
	4-position voltage selector switch (3ph low-wye, 3ph high-wye, 3ph delta, 1ph zig-zag)	0	Enclosure lighting kit (AC/DC)	ο
			System-wide differential protection: LOVATO earth leakage relay	ο
	External shore power connector (for auto		LOVATO eartit leakage relay	
	battery charger and auto coolant heater)	0		

✓ = Standard Feature 0 = Optional Upgrade

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Generator Photos

ISOMETRIC VIEW



Illustrations may show optional equipment

ISOMETRIC VIEW



V1 06/2021

Illustrations may show optional equipment

7

Generator Photos

LEFT SIDE VIEW



Illustrations may show optional equipment

RIGHT SIDE VIEW



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Illustrations may show optional equipment