



May 2013

Cummins QSB7-G3	CGT Stamford UCI 274		Generator Model:	BUT THU-HU			
60 Hz	3-Dhaca		Power Factor $\cos \Phi = 0.8$		Emissions EPA Tier 3 Flex Certified		
RATINGS	PRIME POV	VER (PRP)		_TP)			
Voltage	kVA	kWe	kVA	kWe	Amps		
440/254	181	145	200	160	262		
416/240	181	145	193	154	267		
240/120	181	145	193	154	463		
220/127	181	145	200	160	525		

#### **Definition of Ratings & Reference Conditions**

Prime Power (PRP) is the nominal output continuously available, where the average load (variable) does not exceed 70% of the prime power rating during an operating period of 250 hours. The total operating time at 100% prime power must not exceed 500 hours per year. A 10% overload is available for a maximum of 1 hour in 12 hours of operation and must not exceed a total of 25 hours per year.
Standby Power (LTP) is the maximum output available (at variable load), for up to 200 hours per year. The average load (variable) must not exceed 80% of the standby power rating, with less than 25 hours per year at the full standby rating. No overload is available. The genset must not operate, at standby rating, in parallel with the public utility under any circumstances.

Standard Reference Conditions: air temperature 25°C (77°F), barometric pressure 100kPa [110m (361ft) altitude], 30% relative humidity.

Note: The above ratings may be subject to derate at different operating conditions. Please see the Derate Guidelines on the Broadcrown website.

All power ratings and reference conditions in accordance with ISO 8528-1 and ISO 3046-1.

	Key Features:         • Efficient water cooled diesel engine.         • Single bearing CGT Stamford alternator         • Radiator with pressure cap and drain point         • Fully guarded engine-driven fan         • Fully welded steel baseframe with lifting / jacking points         • Various fuel system options
broadcrown	<ul> <li>Heavy duty rubber anti-vibration mountings</li> <li>12V starter batteries and connecting cables</li> <li>Separate engine-driven battery charging alternator</li> <li>Spin on oil and fuel filters and dry type air filter element</li> <li>Industrial silencer(s) supplied loose</li> <li>Auto Start control system with digital instrumentation</li> <li>Main line circuit breaker</li> <li>Factory Test Certificate</li> </ul>
	<ul> <li>Operation &amp; Maintenance Manual</li> <li>Wide range of optional extra features available</li> </ul>
	Overall Dimensions & Weights - Open Set

↓↓	Overall Dimensions & Weights - Open Set
Н	Length (L) = 3050mm <i>[120in]</i> Width (W) = 1030mm <i>[41in]</i> Height (H) = 1650mm <i>[65in]</i>
$  _{L} \rightarrow   _{W} \rightarrow  $	Dry Weight (inc oil) = 1662kg [3664lb] Operating Weight = 2036kg [4488lb]

	Typical Open Generator Sound Pressure Level at 1m, Free Field (dB)									
Overall dBA	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz		
ТВА	TBA	TBA	TBA	TBA	TBA	TBA	TBA	TBA		

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Broadcrown Ltd, Airfield Industrial Estate, Hixon, Stafford, Staffs ST18 0PF, England tel: +44 (0) 1889 272200, fax: +44 (0) 1889 272220, email: info@broadcrown.co.uk www.broadcrown.com

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ENGINE &	COOLING	SYSTEM
	COOLING	

## CUMMINS QSB7 G3

	GINE & COOLING STSTEM		COMIMINS QSB7 G3				
		SI Units	[US Units]	PRIME	STANDBY		
	Engine Speed	r/min	[rpm]	18	300		
JCe	Gross Power	kWm	[bhp]	163 [219]	186 <i>[249]</i>		
mai	Fan Power	kWm	[bhp]	8 [10.7]	8 [10.7]		
Performance	Net Power	kWm	[bhp]	155 [208]	178 [239]		
Pel	Emissions Certification			T	3/F		
	Altitude Capability	m	[ft.]	TBA <i>[3300]</i>	TBA [3300]		
	Cylinders / Type			6 cyl / Inlin	e / 4-stroke		
_	Aspiration / Charge Cooling			Turbocharged / Air to Air			
era	Governing / Engine Management			Electronic Go	vernor / HPCR		
General	Bore / Stroke	mm	[in.]	107 / 124	[4.19/4.33]		
Ŭ	Cubic Capacity	litres	[cu.in.]	6.69	[179]		
	BMEP	kPa	[psi]	1624 [236]	1853 [269]		
	Fuel Consumption at 100% Power	litres/h	[gal/h]	42.0 [11.1]	48.0 [12.7]		
_	Fuel Consumption at 75% Power	litres/h	[gal/h]	33.0 [8.7 ]	TBA [TBA]		
Fuel	Fuel Consumption at 50% Power	litres/h	[gal/h]	23.0 [6.1]	TBA [TBA]		
	Total fuel flow	litres/h	[gal/h]	106	[28]		
	Standard Fuel Tank Capacity	litres	[gal]	394	[104]		
Air	Engine Air Flow	m³/s	[cfm]	0.24 [505]	0.25 [522]		
∢	Maximum Air Intake Restriction (used filter)	kPa	[inWG]	6.2	[25]		
t	Exhaust Gas Flow	m³/s	[cfm]	0.577 [1223]	0.628 [1330]		
Exhaust	Exhaust Gas Temperature	°C	[°F]	482 [900]	526 [979]		
ЧХ.	Maximum Exhaust Back Pressure	kPa	[inWG]		[41]		
3	Typical Exhaust Pipe Diameter	mm	[in.]	125	[5]		
	Radiator Cooling Air Flow	m³/s	[cfm]	TBA	[TBA]		
_	Max Restriction to Cooling Air Flow	Pa	[inWG]	TBA	[TBA]		
Cooling	Max Radiator Air-On Temperature	°C	[°F]	TBA	[TBA]		
80	Maximum Coolant Temperature	°C	[°F]	107	[225]		
Ŭ	Coolant Capacity - Engine Only	litres	[gal]	10.2	[3]		
	Total Coolant Capacity	litres	[gal]	33.5	[8.8]		
	Total Oil Capacity incl Filters	litres	[gal]	19.0	[5.0]		
Ö	Typical Oil Pressure at Rated Speed	kPa	[psi]	276	[40]		
	Typical Oil Consumption (>250hrs Operation)		[0.24]				
lal	Heat Rejection to Engine Cooling Water	kW	[btu/min]	70 [3984]	78 [4440]		
Thermal	Heat Rejection to Charge Cooler	kW	[btu/min]	33 [1878]	36 [2049]		
F	Heat Radiated From Engine (Typical)	kW	[btu/min]	22 [1252]	27 [1537]		
	Electrical System Voltage		V	12			
Elec	Battery Type			Т	BA		
-	Battery Capacity SAE CCA		А	Т	BA		
	Battery Capacity SAE CCA		А	Т	BA '		

#### ALTERNATOR

### CGT STAMFORD UCI 274

		SI Units	[US Units]	PRIME	STANDBY		
	Manufacturer			Cummins Generator Teo	chnologies - STAMFORD		
	Model (may vary with voltage)			UCI 274 F	UCI 274 F		
	Operating Temperature	°C	[°F]	40 [104]	27 [81]		
Data	Coupling / No. of Bearings			Direct / Single Bearing			
al D	Phase / Poles / Winding Type			3-Phase / 4-Pole / Winding 311			
Jera	Power Factor			Cos Φ = 0.8			
Genera	Excitation			Self Excited			
	Insulation System			Class H			
	AVR Type			SX 460			
	Voltage Regulation			± 1.0%			

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## BC 7210 Digital Auto Start

The standard control system for this model is the **BC 7210** Auto Start system, based on the DSE 7210 control module, which provides :

- Automatic remote start
- Overspeed protection
- Underspeed protection
- Low oil Pressure protection

STANDARD CONTROL SYSTEM

- High coolant temperature protection
- Fail to Start indication
- Automatic cool-down timer function
  Optional Common Alarm & System In Auto volt-free contacts

Together with digital displays for :

- Volts, Amps and Frequency
- · Engine operating hours

This system also has an increased digital input/output count for external options and, being cost effective in comparison with the optional (BC 701) analogue system, is the preferred choice for most customers.

#### CONTROL SYSTEM OPTIONS

**BC 7310 & BC 7320** control systems (just the DSE modules shown here) provide complete power monitoring and protection facilities. Compared to BC 7210, addition features include :

- · Pre-alarms for Low Oil Pressure and High Coolant Temperature
- Digital display of kW, kVA and Power Factor
- Under/Over Volts protection
- Over Current Protection
- Full RS485 Telemetry implementation as well as full SAE J1939 CANBus implementation. In fact, all generating sets driven by engines with onboard ECU/CANBus come with this system as standard.

The BC 7320 provides full AMF functionality with integrated mains monitoring and generator/mains contactor control.





BC 8610 & BC 8620 control systems provide the same features as BC 7310 & BC 7320 respectively, plus :

- BC 8610 Set-to-Set Synchronisation
- BC 8620 Single Set-to-Mains Synchronisation with integrated mains monitoring

For Multi Set-to-Mains synchronisation, each set requires BC 8610 with the addition of one mains monitoring panel **BC 8660** (not illustrated). See the Synchronisation Guidelines for further details.



The optional control system for this model is **BC 701** (photo), based on the Deep Sea Electronics DSE701 Key Start controller.

This provides for the manual control of the generator via a two-position key switch and membrane push button for Start, together with Overspeed, Low Oil Pressure and High Coolant Temperature protection.

- · LED indications for protection operation & charge alternator fail
- Analogue voltmeter with 7-position selector switch
- Analogue ammeter with 4-position selector switch
- Analogue frequency meter
- · Analogue gauges for Oil Pressure, Coolant Temp & Charge Amps
- Engine hours counter
- Emergency Stop button
- One auxiliary input for optional features
- Optional analogue kW meter, Generator Running volt-free output

The panel is constructed in 1.5mm steel, powder coated to RAL9001 for a high quality, durable finish with side-hinged door.

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#### OPTIONAL ACOUSTIC ENCLOSURE

Canopy 4

The optional acoustic enclosure for this model is Canopy 4, suitable for operation in harsh outdoor environmments whilst providing excellent security and acoustic performance. All steel canopy components are pre-treated and polyester powder coated (to a typical thickness of 70-80µm) in RAL9001 white and the baseframe is finished in RAL9005 black.

Acoustically, the canopy is designed to meet the requirements of EU Legislation 2000/14/EC, achieved by extensive use of fire-retardant polyurethane foam together with efficient management of cooling air. Exhaust noise is minimised by internally mounted high performance exhaust silencers.

A steel fuel tank with filler, gauge and accessory points, is integrated within the baseframe. Alernatively, a bund with separate fuel tank can be provided where this is required.

Other key features include :

- Gull-wing doors with gas struts for good service access
- Panel/breaker access door with viewing window
- Heavy duty locks on all doors for total security
  Weather cap on exhaust discharge
- Emergency Stop button relocated to canopy exterior
- Lifting and holding down points
- Fork Lift pockets



[	Dime	nsions	mm	[in]	Additional Weight	Typical Sound Pressure Level at Standby Power		Fuel Tank Capacity Litres [US gal]		Single Point
L	x	W	х	н	kg <i>[lbs</i> ]*	dB(A) at 1m [3ft]	dB(A) at 7m [23ft]	Integral	Bunded	Lift
3940 [155]	x	1300 [51]	x	1940 [76]	770 [1697]	79	69	543 [143]	507 [133]	Optional

\* Indicative weight of canopy additional to open set

Typical SPL is a mean level, measured in free field conditions, with no contributory background noise.

#### **KEY OPTIONS (Open Set)**

#### Engine & Cooling :

- Electronic governor
- Oil and coolants drains extended to edge of baseframe
- Manual lub oil drain pump
- Coolant heater
- Medium duty air cleaner
- Exhaust manifold guards

#### Alternator :

- Anti-condensation heater
- Quadrature droop kit
- Alternative AVR
- Thermistor probes and controls

Fuel System :

- Baseframe with integral bund and drop-in fuel tank
- Fuel filter/separator
- Low fuel level switch (single point)
- Fuel level switch (four point)
- Manual fuel transfer pump
- Pumped/gravity fuel transfer system

#### Exhaust System :

- Residential silencer
- Critical silencer
- Flange/connection kit

Please refer to Broadcrown Sales Department for full details of these and other options

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