

**Technical Data** 

May 2012

Yanmar 3TNV 88	CGT Stamford PI 044		nerator Model:	BCY 14-60 T4		
60 Hz	3-Phase		r Factor Emissions ▷ = 0.8 EPA Tier 4 Certified			
RATINGS	PRIME PO	WER (PRP)	ST	ANDBY POWER (L	-TP)	
Voltage	kVA kWe		kVA	kWe	Amps	

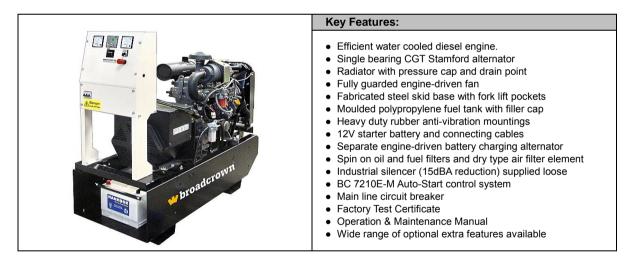
Voltage	kVA	kWe	kVA	kWe	Amps
480/277	16	13	16	13	19
440/254	16	13	16	13	21
240/138	16	13	16	13	38
220/127	16	13	16	13	42

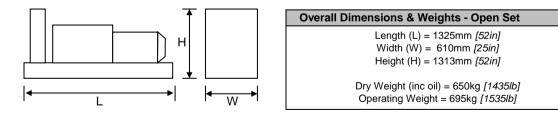
#### **Definition of Ratings & Reference Conditions**

**Prime Power (PRP)** is the nominal output continuously available, where the average load (variable) does not exceed 70% of the prime power rating. No overload is available.

Standby Power (LTP) is the maximum output available (at variable load), for up to 500 hours per year. No overload is available. Standard Reference Conditions: air inlet temperature 25°C (77°F), 150m (500ft) above sea level and 60% relative humidity. Note: The above ratings may be subject to derate at different operating conditions. Please see the Derate Guidelines on the Broadcrown Website.

All power ratings and reference conditions in accordance with ISO 8528-1 and ISO 3046-1.





	Typical Open Generator Sound Pressure Level at 1m, Free Field (dB)								
Overall dBA	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	
87	76	78	80	83	82	80	74	74	

All designs and specifications subject to change without notice

Broadcrown Ltd, Airfield Industrial Estate, Hixon, Stafford, Staffs ST18 0PF, England tel: +44 (0) 1889 272200, fax: +44 (0) 1889 27220, email: info@broadcrown.co.uk www.broadcrown.com



BCY 14-60 T4

April 2013

# ENGINE & COOLING SYSTEM

YANMAR 3TNV 88

		SI Units	[US Units]	PRIME	STANDBY	
	Engine Speed	r/min	[rpm]	18	800	
lce	Gross Power	kWm	[bhp]	15.4 [21]	15.4 [21]	
nar	Fan Power	kWm	[bhp]	0.6 [0.8]	0.6 [0.8]	
Performance	Net Power	kWm	[bhp]	14.8 [20]	14.8 [20]	
Per	Emissions Certification			EPA	Tier 4	
	Altitude Capability	m	[ft.]	TBA <i>[TBA]</i>	TBA <i>[TBA]</i>	
	Cylinders / Type			3 cyl / inline / 4-s	stroke / MP Pump	
_	Aspiration / Charge Cooling			Nat	tural	
General	Governing / Engine Management		Mechanical Governo			
Gen	Bore / Stroke	mm	[in.]	88 / 90	[5.00/6.50]	
	Cubic Capacity	litres	[cu.in.]	1.64	[766]	
	BMEP	kPa	[psi]	469 [68]	469 [68]	
	Fuel Consumption at 100% Power	litres/h	[gal/h]	4.4 [1.2]	4.4 [1.2]	
	Fuel Consumption at 75% Power	litres/h	[gal/h]	3.3 [0.9]	3.3 [0.9]	
Fuel	Fuel Consumption at 50% Power	litres/h	[gal/h]	2.2 [0.6]	2.2 [0.6]	
"	Total fuel flow	litres/h	[gal/h]	24.0	[6.3]	
	Standard Fuel Tank Capacity	litres	[gal]	55	[15]	
Air	Engine Air Flow	m³/s	[cfm]	0.022 [47]	0.022 [47]	
A	Maximum Air Intake Restriction (used filter)	kPa	[inWG]	6.23	[25]	
, t	Exhaust Gas Flow	m³/s	[cfm]	0.07 [148]	0.07 [148]	
Exhaust	Exhaust Gas Temperature	°C	[°F]	590 [1094]	590 <i>[1094]</i>	
КЧ	Maximum Exhaust Back Pressure	kPa	[inWG]	15.3	[61]	
	Typical Exhaust Pipe Diameter	mm	[in.]	50	[2]	
	Radiator Cooling Air Flow	m³/s	[cfm]	0.57 [1208]		
5	Max Restriction to Cooling Air Flow	Ра	[inWG]	65	[0.26]	
olinç	Max Radiator Air-On Temperature	°C	[°F]	47	[117]	
Cooling	Maximum Coolant Temperature	°C	[°F]	105	[221]	
	Coolant Capacity - Engine Only	litres	[gal]		[0.5]	
	Total Coolant Capacity	litres	[gal]	4.2	[1.1]	
1	Total Oil Capacity incl Filters	litres	[gal]	6.7	[1.8]	
ö	Typical Oil Pressure at Rated Speed	kPa	[psi]	390 [57]		
	Typical Oil Consumption (>250hrs Operation)	litres/h	[pt/h]	0.01	[0.02]	
nal	Heat Rejection to Engine Cooling Water	kW	[btu/min]	23.6 [1343]	23.6 [1343]	
Thermal	Heat Rejection to Charge Cooler	kW	[btu/min]	n/	a	
È	Heat Radiated From Engine (Typical)	kW	[btu/min]	2 [110]	2 [110]	
0	Electrical System Voltage	12				
Elec	Battery Type				E 66Ah	
	Battery Capacity SAE CCA		А	5	20	

## ALTERNATOR

## CGT STAMFORD PI 044

		SI Units	[US Units]	PRIME	STANDBY		
	Manufacturer Cummins Generator Technologies - ST						
	Model (may vary with voltage)			PI 044 G	PI 044 G		
	Operating Temperature	°C	[°F]	40 [104]	27 [81]		
Data	Coupling / No. of Bearings	Direct / S		Direct / Sin	ngle Bearing		
	Phase / Poles / Winding Type	hase / Poles / Winding Type			3-Phase / 4-Pole / Winding 311		
General I	Power Factor			Cos Φ = 0.8			
Ger	Excitation			Self E	xcited		
	Insulation System			Class H			
	AVR Type			SX	460		
	Voltage Regulation	± 1.0%					

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## STANDARD CONTROL SYSTEM

BC 7210E-M Automatic Remote Start

The standard control system for the Midi Range is the **BC 7210E-M** Auto Start system, based on the DSE 7210 control module, which provides :

- Automatic remote start
- Overspeed protection
- Underspeed protection
- Low oil Pressure protectionHigh coolant temperature protection
- Fail to Start indication
- Automatic cool-down timer function
- · Optional Common Alarm & System In Auto volt-free contacts

Together with digital displays for :

- Volts, Amps and Frequency
- · Engine operating hours

This system also has an increased digital input/output count for external options and, being cost effective in comparison with the optional analogue system, is the preferred choice for most customers.

With a modest cost increase, the **BC 7210-M** is similar to the BC 7210E-M but comes with digital indications for Oil Pressure and Coolant Temperature.

#### CONTROL SYSTEM OPTIONS

BC 7310 & BC 7320 control systems (Control Modules illustrated) provide complete power monitoring and protection facilities. Compared to BC 7210, additional features include :

- · Pre-alarms for Low Oil Pressure and High Coolant Temperature
- Digital display of kW, kVA and Power Factor
- Under/Over Volts protection
- Over Current Protection

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 Full RS485 Telemetry and SAE J1939 CANBus implementation. All generating sets driven by engines with onboard ECU/CANBus come with the BC 7310 as standard.

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WARNING

Note: The BC 7320 provides full AMF functionality with integrated mains monitoring and generator/mains contactor control.



The optional control system for the Midi Range is **BC 701E-M** (photo), based on the Deep Sea Electronics DSE701 Key Start controller.

This provides for the manual control of the generator via a two-position key switch and membrane push button for Start, together with Overspeed, Low Oil Pressure and High Coolant Temperature protection.

LED indications for protection operation

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- LED indication for charge alternator fail
- Membrane push button for engine preheat (where applicable)
- Analogue voltmeter with 4-position selector switch
- Analogue ammeter with 4-position selector switch
- Engine hours counter

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- Emergency Stop button
- One auxiliary input for optional features
- Optional Generator Running volt-free output

The panel is constructed in 1.5mm steel, powder coated to RAL9001 for a high quality, durable finish with the hinge points of the cover located at the bottom edge for improved maintenance access.

The **BC 701-M** control system (not illustrated) is similar to the BC 701E-M unit but benefits from the addition of :

- Analogue frequency meter
- Analogue gauges for Oil Pressure, Coolant Temperature &
- Battery Charge Amps7-Position voltmeter selector switch

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## OPTIONAL ACOUSTIC ENCLOSURE

Midi Canopy M1

The optional acoustic enclosure for this model is the Midi 1 Canopy, suitable for operation in harsh outdoor environmments whilst providing excellent security and acoustic performance. All steel canopy components are pre-treated and polyester powder coated (to a typical thickness of 70-80µm) in RAL9001 white and the baseframe is finished in RAL9005 black.

Acoustically, the canopy is designed to meet the requirements of EU Legislation 2000/14/EC, achieved by extensive use of fire-retardant polyurethane foam together with efficient management of cooling air. Exhaust noise is minimised by internally mounted high performance exhaust silencers.

A compact fuel tank moulded in tough polypropylene, with visual level indication, is mounted within the baseframe.

Other key features include :

- Side opening door, for ease of access
- Panel viewing window in main door
  Heavy duty locks on all doors for total security
- Weather cap on exhaust discharge
- Emergency Stop button relocated to canopy exterior
- Lifting and holding down points
- Fork Lift pockets
- Single roof lifting point.



D	ime	nsions	mm	[in]	Additional Weight		Pressure Level by Power	Fuel Tank Capacity Litres [US gal]		Single Point	
L	х	W	х	Н	kg <i>[lbs]*</i>	dB(A) at 1m [3ft]	dB(A) at 7m [23ft]	Integral	Bunded	Lift	
1850 [72]	x	855 [33]	x	1264 <i>[49]</i>	100 [220]	69	59	75 [19]	-	Standard	

\* Indicative weight of canopy additional to open set

Typical SPL is a mean level, measured in free field conditions, with no contributory background noise.

#### **KEY OPTIONS (Open Set)**

#### Engine & Cooling :

- Electronic governor
- Oil and coolants drains extended to edge of baseframe
- Coolant heater

#### Alternator :

- Anti-condensation heater
- Quadrature droop kit
- Alternative AVR

Please refer to Broadcrown Sales Department for full details of these and other options

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Fuel System :

- Fuel level sensor (digital reading 0-100%)